UMC Work Envelope Comparison

	UMC-350HD-EDU	UMC-500	UMC-750	UMC-1000	UMC-1250
Work Envelope	Swing Ø14.5" / 368 mm *Height 15" / 381 mm	Swing Ø18" / 457 mm *Height 19" / 483 mm	Swing Ø27" / 686 mm *Height 23" / 584 mm	Swing Ø33" / 838 mm *Height 28" / 711 mm	Swing Ø39" / 991 mm *Height 31" / 787 mm
Operating Footprint	Width 94" / 2388 mm Depth 100" / 2540 mm	Width 115" / 2921 mm Depth 106" / 2692 mm	Width 144" / 3658 mm Depth 124" / 3150 mm	Width 147" / 3734 mm Depth 131" / 3727 mm	Width 162" / 4115 mm Depth 144" / 3658 mm

*Tool Length + Workpiece

ATTENTION! The maximum part weight (part and workholding) should not exceed the maximum platter capacity of the machine, regardless of part size.

NOTE: Maximum height and swing apply to BO orientation only. Large workpieces, including ones within the stated work envelope, may interfere with other machine components as the tilt angle increases. If your tool length + workpiece is close to or larger than the maximum work envelope, it is recommended to review your application's suitability with your local HFO Applications team.