







MDI Edit: MDI 07:40:28 N2330

Parameters, Diagnostics And Maintenance



Gauges System I/O MOCON Keyboard I/O System Monitor

Configuration		Machine Data	
Serial Number	1187981	Run Time	0:29:42
Model	VR-9	Bill Time	14 Days
		Tool Changes	1021
		Power Cycles	87
		Power On Time	277:07:34

Software	
Release	100.22.000.2000
Link	01/27/2023 16:18
MOCON	1.16 .K
Control	16:20:11 Jan 27 2023
Help Version	1

Hardware	
FPGA Firmware Version	1.69
FPGA EEPROM	16

MAIN DOWN Scroll Down

Main Spindle		Positions Program G54 G43 H50		Timers And Counters	
 Overrides Feed: 100% Spindle: 100% Rapid: 100% Spindle Load(%)  0%	Spindle Speed: 0 RPM	X (MM)	-103.589	Load	0%
	Spindle Power: 0.0 KW	Y	-93.305		0%
	Surface Speed: 0 Mpm	Z	350.309		28%
	Chip Load: 0.000 MMPM	B	40.000		0%
	Feed Rate: 0.0000 MMPM	C	42.003		0%
Active Feed: 0.0000 MMPM					
				This Cycle:	0:00:06
				Last Cycle:	0:00:06
				Remaining	0:00:00
				M30 Counter #1:	577
				M30 Counter #2:	577
				Loops Remaining:	0

Setup Door Open Opt Stop Tool Release

Input: VR9