









Parameters, Diagnostics And Maintenance

Diagnosics Maintenance Parameters
Gauges System I/O MOCON Keyboard I/O

Configuration	Machine Data
Serial Number: 2055522	Run Time: 0:20:57
Model: EC-500/50	Bill Time: 9 Days
	Tool Changes: 2895
	Pallet Changes: 2165
	Power Cycles: 123
	Power On Time: 730:50:17

Software	Hardware
Release: 100.21.000.1120	FPGA: 1.56
Link: 08/11/2021 16:02	Robot: ???
MOCON: 1.16 .K	
Control: 16:04:16 Aug 11 2021	
Help Version: 1	

Main Spindle	Positions	Timers And Counters
<p>STOP</p> <p>Overrides</p> <p>Feed: 100%</p> <p>Spindle: 100%</p> <p>Rapid: 100%</p> <p>Spindle Load(%) 0%</p>	<p>Program G54 G43 H16</p> <p>(MM)</p> <p>X: 400.407 0%</p> <p>Y: 289.950 0%</p> <p>Z: 568.898 0%</p> <p>B: -0.002 0%</p>	<p>This Cycle: 0:00:29</p> <p>Last Cycle: 0:00:29</p> <p>Remaining: 0:00:00</p> <p>M30 Counter #1: 853</p> <p>M30 Counter #2: 853</p> <p>Loops Remaining: 0</p>

Setup Door Oper Power Save

Input: EC500