



Lathes:

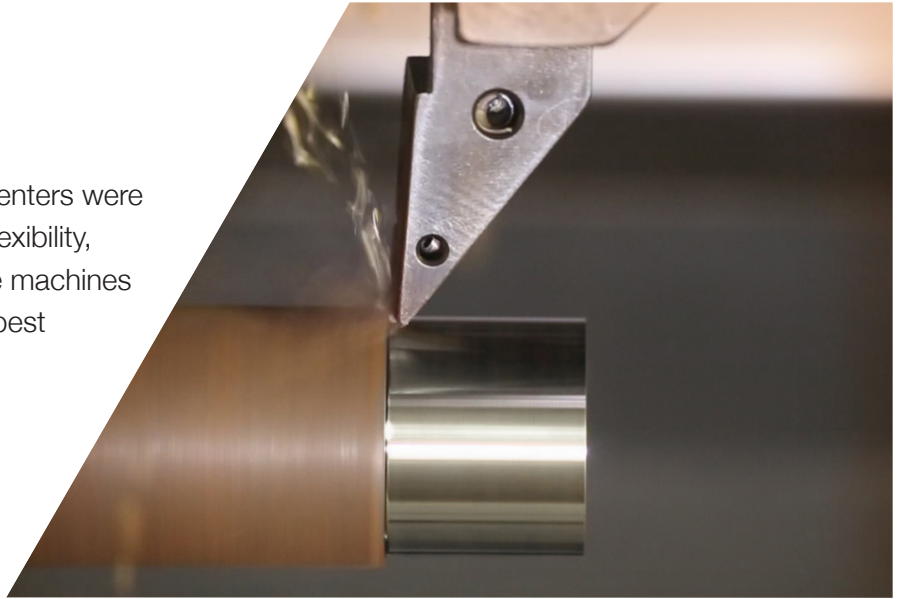
# ST Series

High-Performance Turning for Any Shop



# ST Series

The Haas ST Series high-performance turning centers were designed from the ground up to provide setup flexibility, extreme rigidity, and high thermal stability. These machines offer the best performance for the money – the best value – in their class.



**6.5"-15"** / **1.75"-4"** / **2.4k-6k** / **15-40**  
CHUCK SIZE      BORE      RPM      HP

## The Best-Value Turning Centers in the Industry



### SPINDLES

Reliable, high-performance spindles – designed and manufactured by Haas.

#### ST-10

- 6000-rpm, 6.5" Chuck, 1.75" Bar

#### ST-15

- 4000-rpm, 8.3" Chuck, 2.5" Bar

#### ST-20

- 4000-rpm, 8.3" Chuck, 2.5" Bar
- 5000-rpm, 8.3" Chuck, 2.5" Bar<sup>1</sup>

#### ST-25

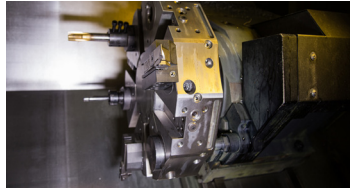
- 3400-rpm, 10" Chuck, 3.0" Bar

#### ST-30

- 3400-rpm, 10" Chuck, 3.0" Bar
- 3400-rpm, Gearbox, 10" Chuck<sup>1</sup>
- 4500-rpm, 10" Chuck, 3.0" Bar<sup>1</sup>

#### ST-35

- 3200-rpm, 12" Chuck, 4.0" Bar
- 2400-rpm, Gearbox, 4.0" Bar<sup>1</sup>



### TURRETS

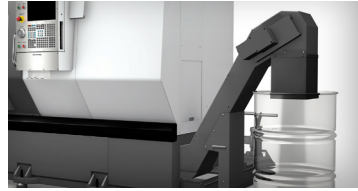
ST Series lathes are equipped with a robust, 12-station bolt-on style tool turret. Other turrets are available, depending on model.

#### Standard

- 12-Station Bolt-On

#### Optional

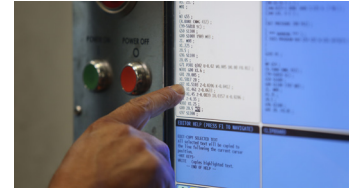
- 12-Station BMT65 w/Live Tooling<sup>2</sup>
- 24-Station BMT65 (Half-Index)<sup>2</sup>
- 12-Station VDI
- 12-Station Hybrid<sup>3</sup>



### CHIPS & COOLANT

Features and options to help your machine do what it does best – make chips efficiently.

- High-Pressure Coolant<sup>1</sup>
- Belt-type Chip Conveyor<sup>1</sup>
- Enclosure Exhaust System<sup>1</sup>
- Automatic Coolant Refill System<sup>1</sup>



### HAAS CONTROL

Faster, smarter, and better than ever, with the goal of keeping your spindle turning.

- HaasConnect Remote Monitoring
- Ethernet Connectivity
- WiFi Connectivity
- User-Definable Macros<sup>1</sup>
- Expandable Memory<sup>1</sup>
- Color Remote Jog Handle<sup>1</sup>

## Available Models

### ST-10/ST-15

14" x 16" Max Capacity

ST-10

ST-15

### ST-20/ST-25

10" x 22.5" Max Capacity

ST-20

ST-25

### ST-30/ST-35

21" x 26" Max Capacity

ST-30

ST-35

**BUILD & PRICE** yours  
at [www.HaasCNC.com](http://www.HaasCNC.com)

**HAAS**