| Machine Layout Drawing | CL－1 | Installation Dimensions | 或级约 Page 1／77 |
| :---: | :---: | :---: | :---: |



Shipping Dimensions



Maintain 3 feet [915mm] clearance to the nearest obstruction around all sides of machine perimeter for maintenance access
Note:

## Anchor Pattern

Anchor Hole Detail
Machine must be placed on one continous concrete slab. Slab should extend 12in [305mm] beyond anchor holes in all directions



Width Breakdown





8-STATION TOOL TURRET



Optional Spindle Extention

Spindle




| Description | DIMENSION PARAMETER | CL- 1 |  |
| :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { SAE } \\ & \text { (in) } \end{aligned}$ | METRIC(mm) |
| SPINDLE TYPE |  |  |  |
| THREAD TYPE | A |  |  |
| INTERNAL OR EXTERNAL |  |  |  |
| LENGTH OF THREAD | B |  |  |
| DRAWTUBE INTERNAL $\varnothing$ | C |  |  |
| DRAWTUBE EXTERNAL | D |  |  |
| COUNTERBORE INTERNAL $\varnothing$ | E |  |  |
| $\begin{gathered} \text { COUNTERBORE } \\ \text { DEPTH } \end{gathered}$ | F |  |  |
| DRAWTUBE EXTENDED | G |  |  |
| DRAWTUBE RETRACTED | H |  |  |
| SPINDLE FACE TO BACK OF UNION | I |  |  |
| SPINDLE FACE TO UNION ADAPTOR | J |  |  |
| TO BACK OF EXTENSION (OPTION) | K |  |  |

