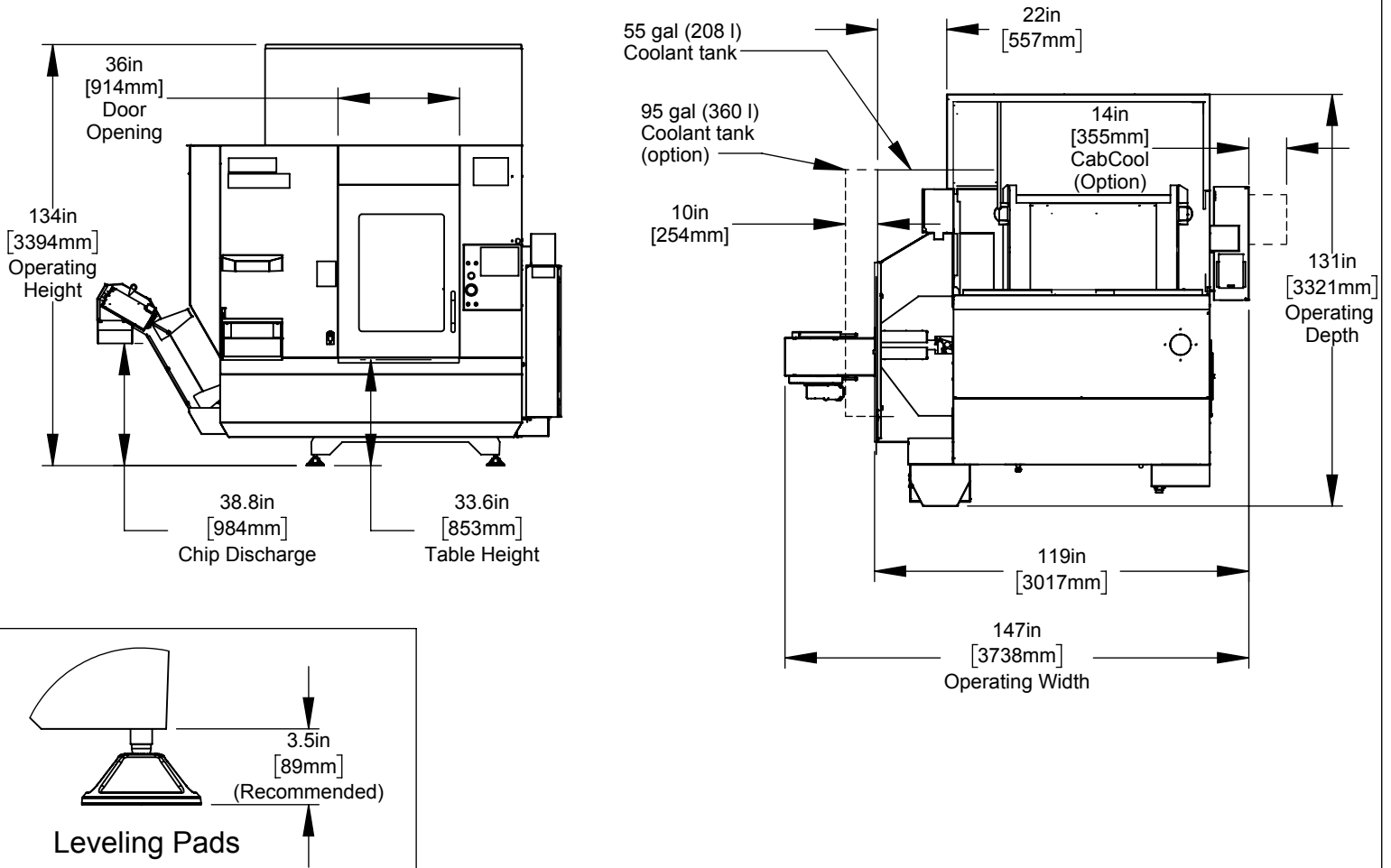
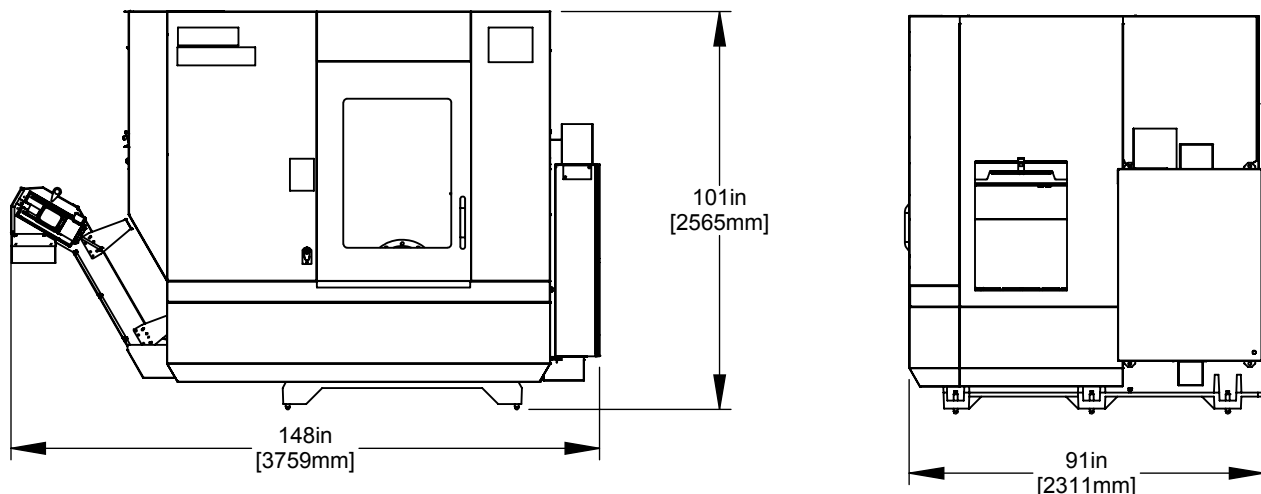


### Operating Dimensions



### As Shipped Dimensions



For lifting instructions refer to lifting sticker on machine, service document ES0246, or contact your local HFO

All dimensions based on stackup of sheetmetal, subject to variation of 1/2" ( 13 mm)

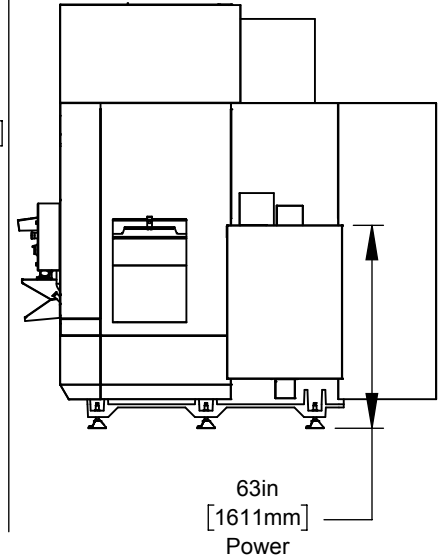
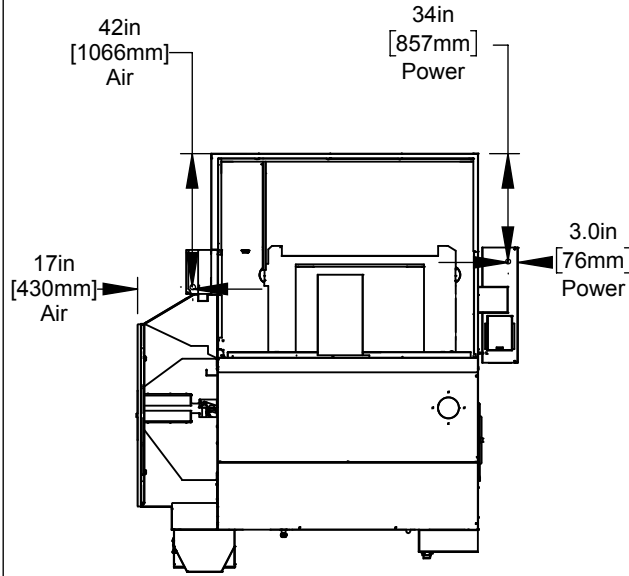
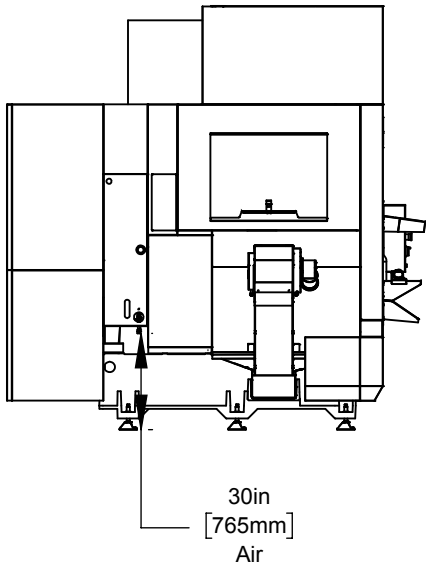
\*Due to continual product improvements, machine dimensions are subject to change without notice.

Air & Power

Left View  
Air Connection

Top View

Right View  
Power Connection

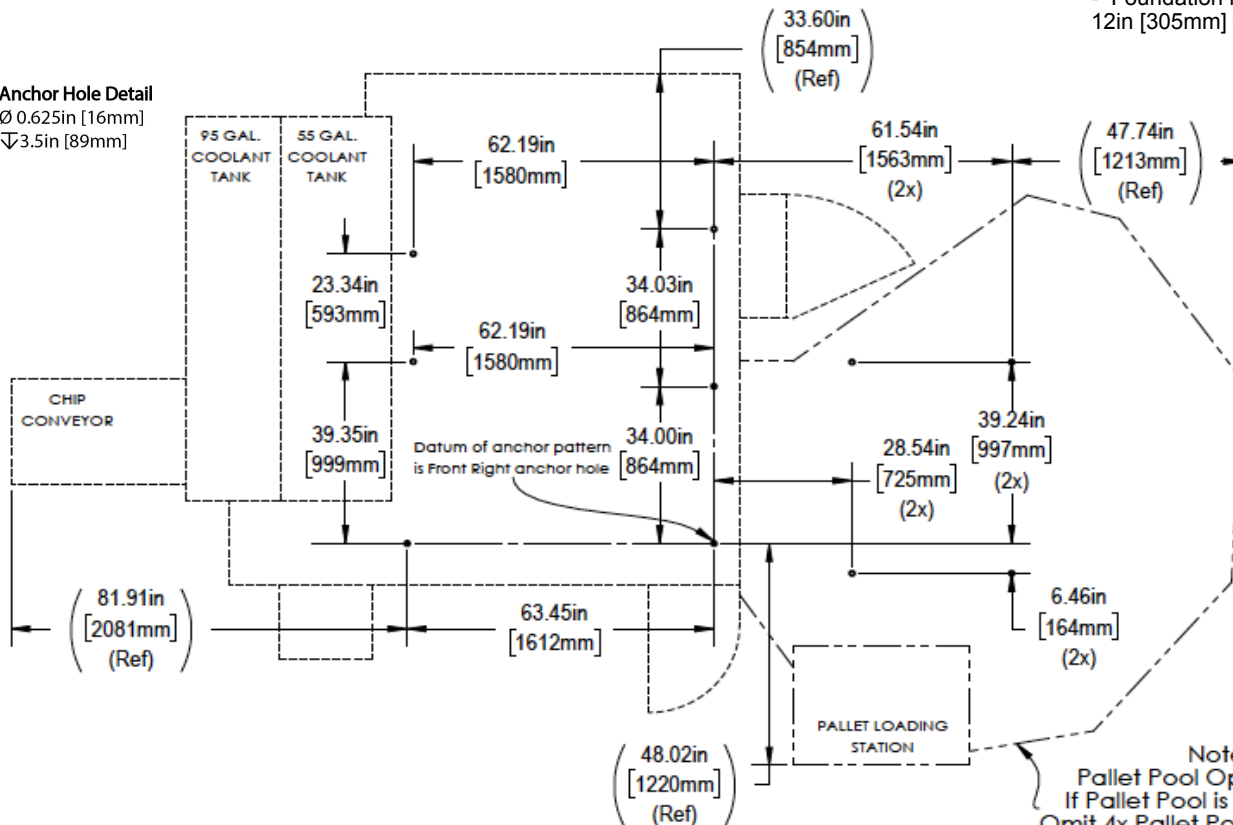


All dimensions based on stackup of sheetmetal, subject to variation of 1/2" ( 13 mm)  
UMC-1000 Pallet Pool utilities connection locations remain the same as the base machine

Anchor Pattern

Note:  
- Foundation must extend at least 12in [305mm] from bored holes.

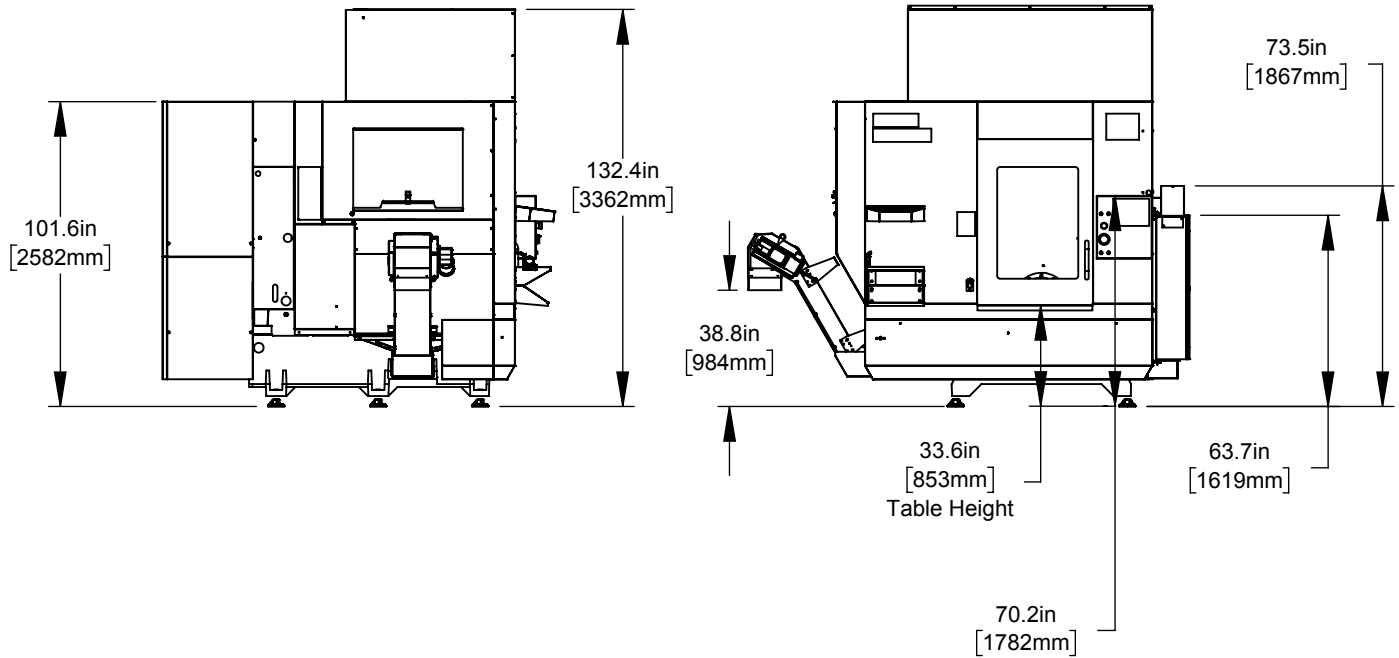
Anchor Hole Detail  
Ø 0.625in [16mm]  
▽ 3.5in [89mm]



Note -  
Pallet Pool Option Shown.  
If Pallet Pool is not installed,  
Omit 4x Pallet Pool anchor holes

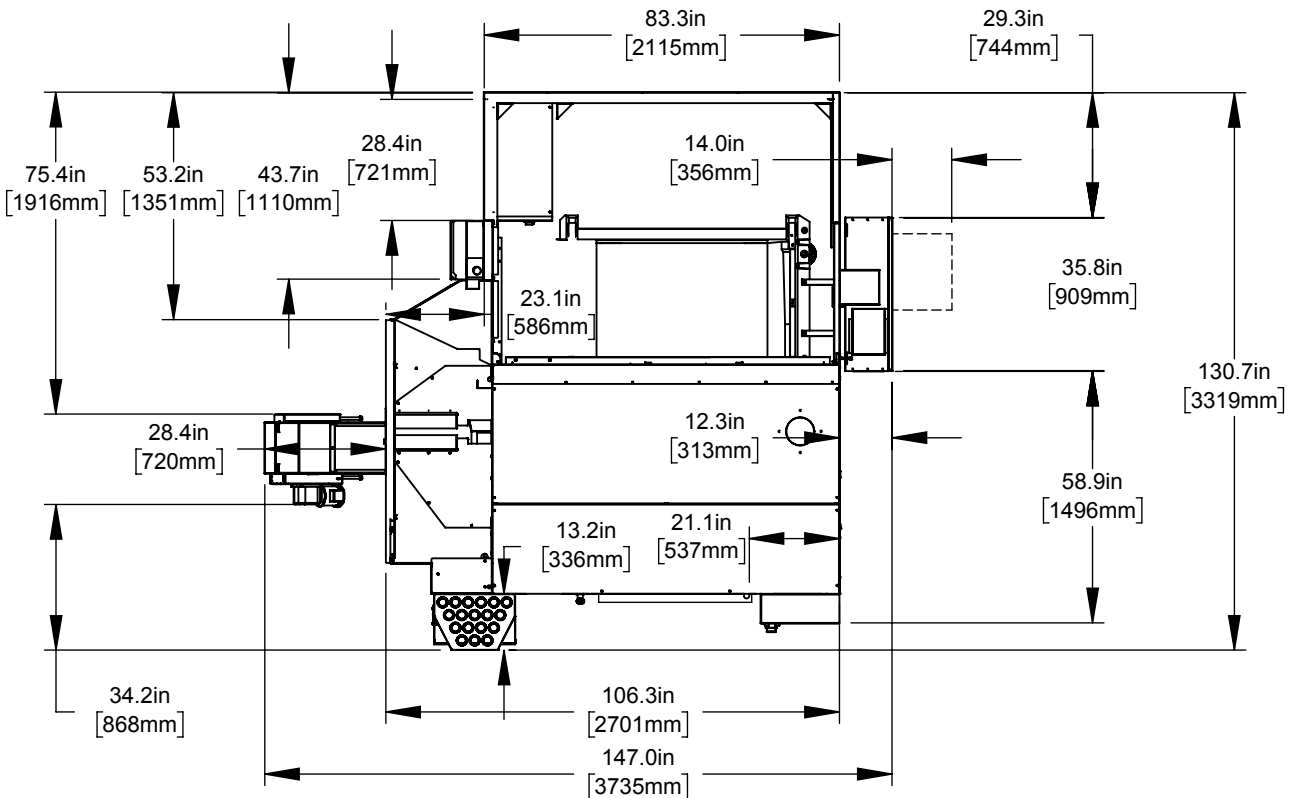
\*Due to continual product improvements, machine dimensions are subject to change without notice.

Height Breakdown



All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

Width Breakdown

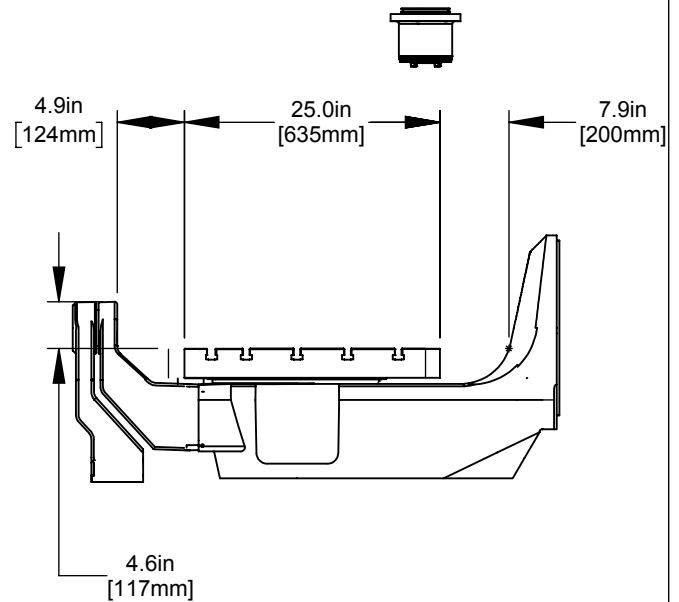
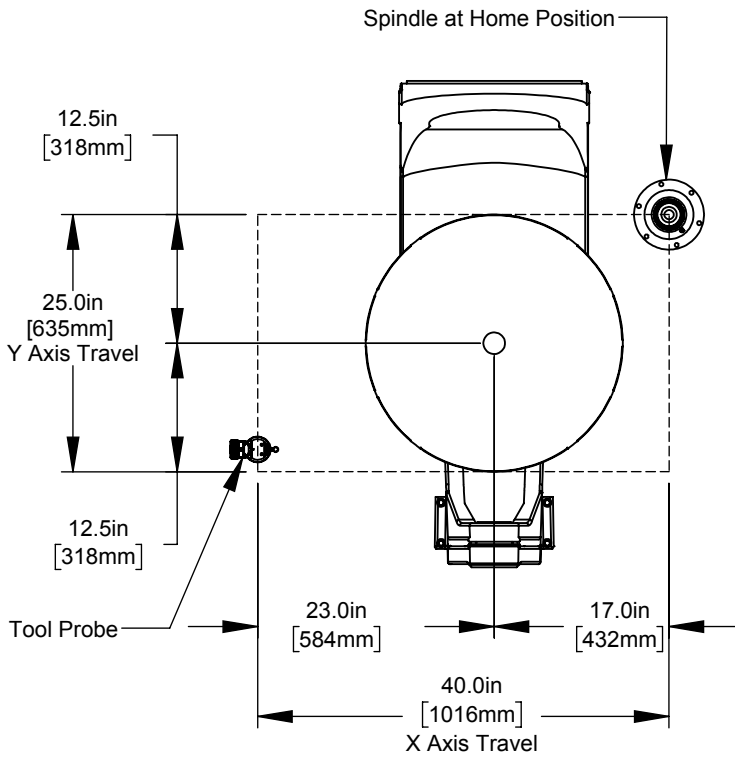


All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

\*Due to continual product improvements, machine dimensions are subject to change without notice.

Max Travels		
X	40 in	1016mm
Y	25 in	635mm
Z	25 in	635mm
A	-35° to +120°	
C	360°	

X&Y-Axis Clearance



Z-Axis Clearance\*

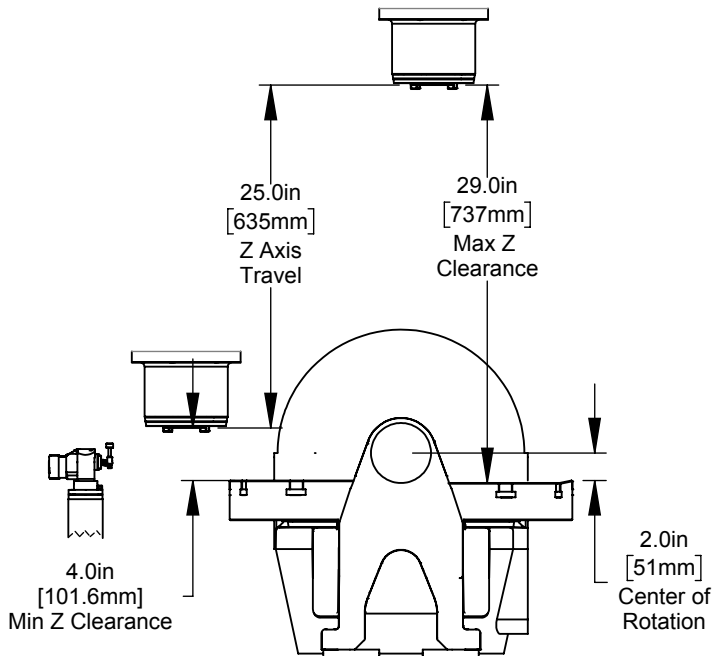
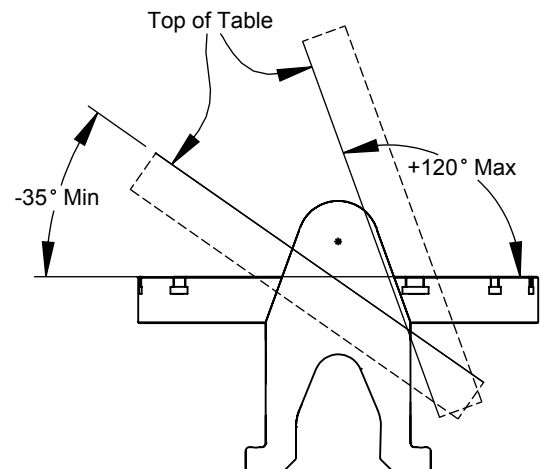


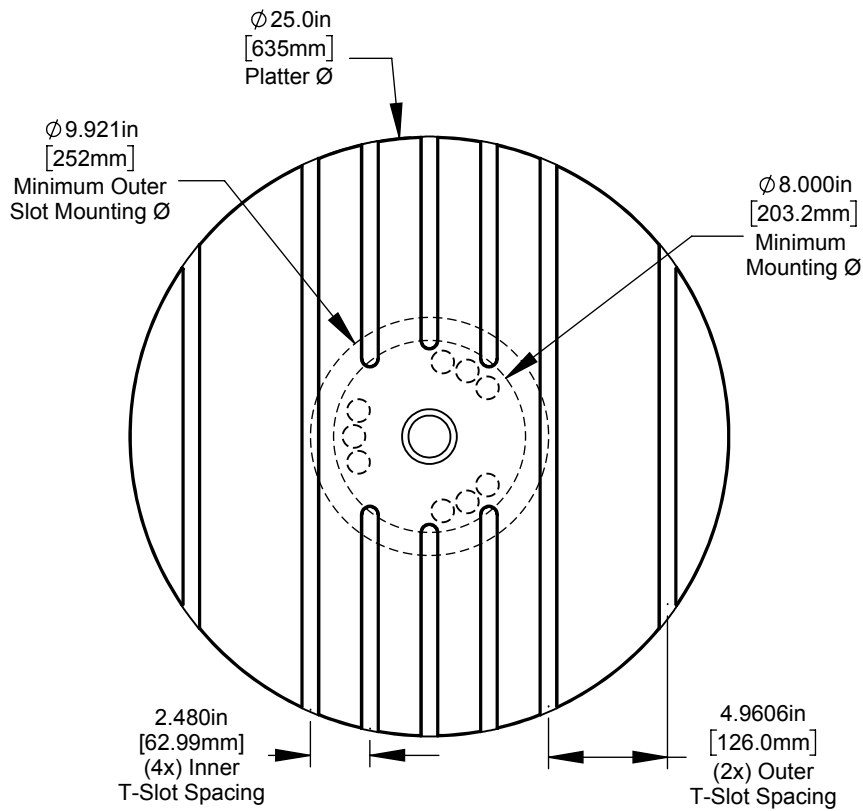
Table Rotation



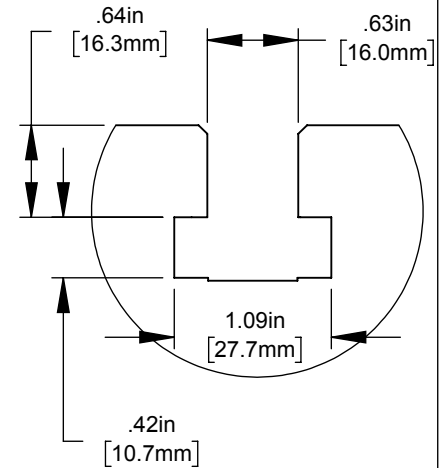
\*Pallet Pool option changes Z clearance.  
See PP specific clearance diagram if applicable

\*Due to continual product improvements, machine dimensions are subject to change without notice.

Table

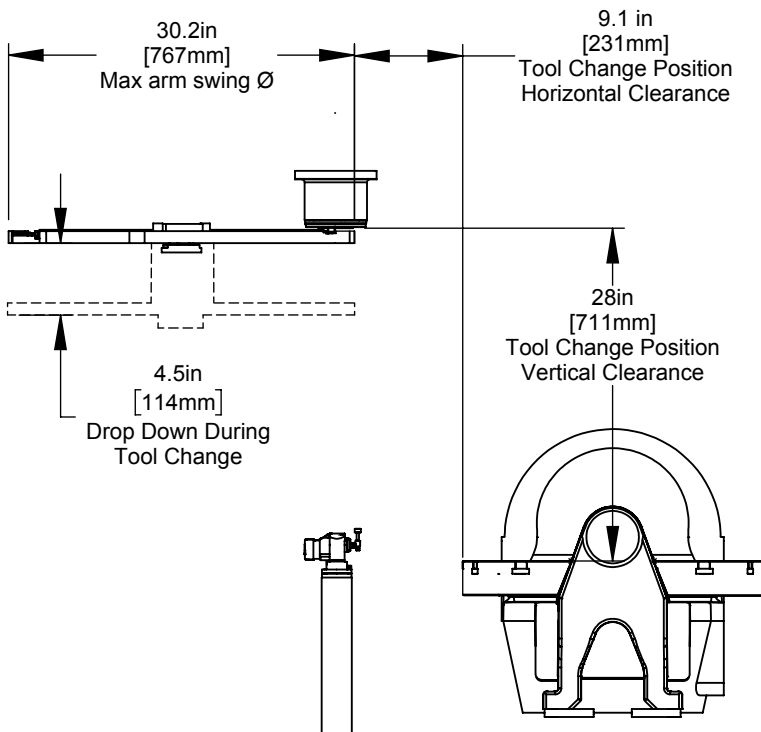


T Slot Detail

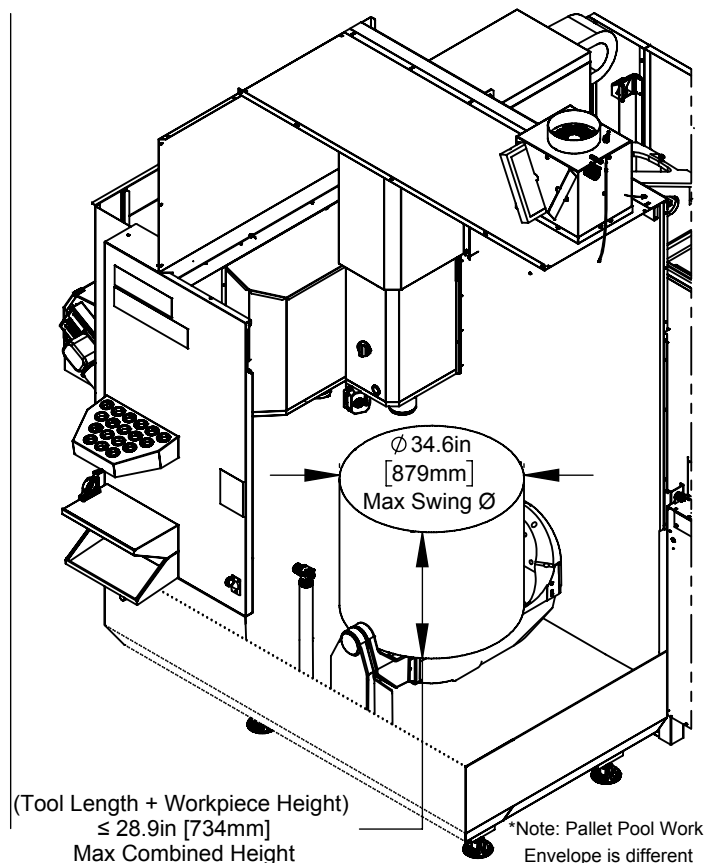


(9x) Phantom holes are not available to use for part fixturing

Tool Changer



Work Envelope\*



\*Due to continual product improvements, machine dimensions are subject to change without notice.