

HAAS **MODEL**

VF-2SS

UTOMATION, INC, OXNARD, CA. 93030

NUMBER 1073953

OF MFG 06/09

GE 195-260

..... 3

..... 50/60

OAD 80 AMPS

T LOAD..... 70 AMPS

CUIT INTERRUPTING CAPACITY - 10,000 AMP

DIAGRAM 96 0284







COMMON		SOFTWARE	INPUT	INVERT	SYSTEM	AXIS	COMPENSATION
INPUTS2							
X Axis	Z Channel	0	X Over	Heat	1 X Cable Input	0	HAAS Vect
Y Axis	Z Channel	0	Y Over	Heat	1 Y Cable Input	0	Spindle F
Z Axis	Z Channel	0	Z Over	Heat	1 Z Cable Input	0	Spindle F
A Axis	Z Channel	0	A Over	Heat	1 A Cable Input	1	Lock Spin
B Axis	Z Channel	0	B Over	Heat	1 B Cable Input	0	Spindle A
							Spindle S
X Home Switch		0	X Drive	Fault	0 Spindle Z Chan.	0	Spindle F
Y Home Switch		0	Y Drive	Fault	0		Spindle L
Z Home Switch		0	Z Drive	Fault	0 ANALOG DATA		SP Cable
A Home Switch		1	A Drive	Fault	1 COOLANT LEVEL	48522	SP over H
B Home Switch		1	B Drive	Fault	0 DC BUSS: 335V		
					uP TEMP: 95F/ 35C		
Time 21:01:39	Date	08-21-2023	SP LOAD:	0%			
Link May 13 2011	RUN TIME	2039:37:22	SP SPEED:	0	CW		
18:57:03	TOOL CHANGES	16939					
VER M16.11A	FV 4	9.015	VV 29				A Indexer
MOCON#1 12.07	PC= 10	07Jun07					A_HA
MODEL VF25S	SKBIF VER 41	(SKBIF-2 MODE)					A_HB
By: mfechtner	RJH-C:						Platter Up
P4: Rev16							A_HD
CL: N/A							
POWER ON5	207						