

















GAUGES 1	GAUGES 2	CONFIGURATION	I/O	I/O 2	INPUTS 2	TOOL CHANGER	LUBE
CONFIGURATIONS				MACHINE DATA			
MODEL VF-6/40 SN: 1087068				Time 01-28-2021, 08:29:48			
SOFTWARE VER M18.31T				RUN TIME 23376:20			
Link: Apr 28 2017, 10:16:06				BILL TIME 484:35:21			
By: mteitel				TOOL CHANGES 224786			
P4: Sprint18010				POWER ONS 482			
CL: 101299							
ROTARY VER -							
FLOPPY FV 6 14.011							
VIDEO VV 41							
MOCON#1 17.10							
Monitor 2.02							
FPGA 1.09							
MOCON#2 N/A							
Monitor N/A							
FPGA N/A							
SKBIF VER 46 (SKBIF-2 MODE)							
RJH-C							
				NETWORK INFORMATION			
				Host Name HAASMachine			
				Domain			
				DNS Server			
				MAC Address 00:1E:BF:00:6E:B4			
				DHCP Enabled YES			
				DHCP Server			
				IP Address 0.0.0.0			
				Subnet Mask 0.0.0.0			
				Gateway			
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I/O	VAR	/LOOKAHEAD	MAINT	TOOL CHANGER	KEY HISTORY	MONTS	LUBE	SAFETY	SENSOR
SYSTEM TIME:		67:21:23			Floppy Version: FV 6 14.011				
SERVO TIME:		7414:53:29			MOCON#1: 0001				
MOTION TIME:		5273:52:53							
SPINDLE TIME:		4829:21:55							
GEAR CHANGES:		0 0/0			ACTUAL SPEED: 0.0000				
TC RETRY WORKED:		0			COMMAND DISTANCE: 36.1148				
TC RETRY TOTAL:		0			ENCODER DISTANCE: 36.1121				
					SPINDLE POS: 443				
					MAX STK PTR ALWD: 13feaffc				
					MAX STK PTR ACHV: 12b6da8c				
					STACK BOTTOM: 13fefffc				
00000000					SKBIF CRC ERROR COUNT: 0				
08001000					BLOCKS PER SEC: 0.000				
00000000					MAXIMUM BPS: 0.572				
04b007f4									
RAW DATA LAGS ADDRESSES DM RES REQ-INFO ASK-INFO ARS PIGOT-INFO ROTARY-INFO									