

HAAS MILL MODEL
UF-2YT

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER..... 1161861

DATE OF MFG..... 03/2019

VOLTAGE..... 220

PHASE..... 3

HERTZ..... 50/60

FULL LOAD..... 70 AMPS

LARGEST LOAD..... 85 AMPS

SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM..... 95 96

SHORT CIRCUIT CURRENT - 5,000 AMPS RMS SYMMETRICAL

ARC FLASH RATING: 208 - 240VAC MODELS HRC-1,
360-480VAC MODELS HRC-2

FOR INDOOR USE ONLY.



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Parameters, Diagnostics And Maintenance

Diagnostics Maintenance Parameters

Features Factory Patches Configuration Compensation Activation

Search **F1**

	Feature	Status	Date:
☒	Machine	Purchased	Acquired 12-11-23
☒	Macros	Purchased	Acquired 04-4-25
☒	Rotation And Scaling	Purchased	Acquired 04-4-25
☒	Rigid Tapping	Purchased	Acquired 04-4-25
☒	TCPC and DWO	Purchased	Acquired 04-4-25
☒	M19 Spindle Orient	Purchased	Acquired 04-4-25
☒	High Speed Machining	Purchased	Acquired 04-4-25
☒	VPS Editing	Purchased	Acquired 04-4-25
☒	Media Display	Purchased	Acquired 04-4-25
☒	Fourth Axis	Purchased	Acquired 04-4-25
☒	Fifth Axis	Purchased	Acquired 04-4-25
☒	Custom Rotaries	Purchased	Acquired 04-4-25
☒	Max Memory: 1GB	Purchased	Acquired 04-4-25
☒	Wireless Networking	Purchased	Acquired 04-4-25
☒	Compensation Tables	Purchased	Acquired 04-4-25
☒	Through Spindle Coolant	Purchased	Acquired 04-4-25
☒	Max Spindle Speed: 10000 R...	Purchased	Acquired 04-4-25
☒	Robot	Purchased	Acquired 04-4-25

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions		Program G54 G43 H26		Timers And Counters	
PM	(IN)		Load	This Cycle:	0:00:02
W	X	13.0781	0%	Last Cycle:	0:00:02
PM				Remaining	0:00:00
PT	Y	10.0552	0%	M30 Counter #1:	8225
PM				M30 Counter #2:	9129
PM	Z	9.1888	0%	Loops Remaining:	0
				LABEL 1	38.000000
				LABEL 2	113.000000

73°F

 Low Coolant

