

Setup: Zero    15:38:20

MEM    O00000.nc    N51

D00000 :

Parameters, Diagnostics And Maintenance

Diagnostics   Maintenance   Parameters

Gauges   System   I/O   MOCON   Keyboard I/O

Configuration	
Serial Number	1187211
Model	VF-3YT/50


Machine Data	
Run Time	0:01:44
Bill Time	14 Days
Tool Changes	1694
Power Cycles	235
Power On Time	774:30:41

Software	
Release	100.21.000.1120
Link	08/11/2021 16:02
MOCON	1.16 .K
Control	16:04:16 Aug 11 2021
Help Version	1

Hardware	
FPGA	1.56
Robot	???

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Main Spindle	
	Spindle Speed: 0    RPM
	Spindle Power: 0.0    KW
<b>Overrides</b>	Surface Speed: 0    Mpm
	Chip Load: 0.000    MMPT
Feed: 100%	Feed Rate: 0.0000    MPPM
Spindle: 100%	Active Feed: 0.0000    MPPM
Rapid: 100%	Gear: Low
Spindle Load(%)  0%	

Positions		Program G54 G43 H16	
	(MM)		Load
X	782.437		0%
Y	193.955		0%
Z	586.718		39%

Timers And Counters	
This Cycle:	0:00:00
Last Cycle:	0:00:00
Remaining	0:00:00
M30 Counter #1:	4411930
M30 Counter #2:	4411930
Loops Remaining:	0

Setup

Input: DIAG-SYS