



















Parameters, Diagnostics And Maintenance ★

Diagnostics Maintenance Parameters

Features Factory Patches Compensation Activation

Search **F1**

	Feature	Status	Date:
<input checked="" type="checkbox"/>	Machine	Purchased	Acquired 08-3-23
<input checked="" type="checkbox"/>	Macros	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Rotation And Scaling	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	TCP and DWO	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	High Speed Machining	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Media Display	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Fourth Axis	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Fifth Axis	Purchased	Acquired 02-13-24
<input type="checkbox"/>	Custom Rotaries	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/>	Max Memory: 1GB	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Wireless Networking	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Through Spindle Coolant	Purchased	Acquired 02-13-24
<input checked="" type="checkbox"/>	Max Spindle Speed: 12000 RPM	Purchased	Acquired 02-13-24

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions Program G54 G43 H3

	(MM)	Load
PM		
W	X -252.755	0%
Aprm		
IMPT	Y 242.181	0%
IMPM		
MMPM	Z 146.427	0%
MMPM	B 0.000	0%
0%	C 120.177	0%

Low Lube E-Stop Clamped

Timers And Counters

This Cycle:	0:03:16
Last Cycle:	0:03:16
Remaining:	0:00:00
M30 Counter #1:	4371
M30 Counter #2:	4371
Loops Remaining:	0

107 EMERGENCY STOP