

J: 27.43%

Parameters, Diagnostics And Maintenance




Diagnostics | Maintenance | Parameters | I/O | MOCON | **MISC.** | Keyboard I/O | I/O Config | Servo Tuning | System Monitor



Search **F1**

Type	Name	Value	Filter
Performance	Total Errors (Rx)	0	<input type="checkbox"/>
Performance	Total Crc Errors (Rx)	0	<input type="checkbox"/>
Performance	Total Sequence Errors (Rx)	0	<input type="checkbox"/>
Performance	Total Errors (Tx)	11	<input type="checkbox"/>
Performance	Total Crc Errors (Tx)	10	<input type="checkbox"/>
Performance	Total Sequence Errors (Tx)	0	<input type="checkbox"/>
Performance	Qos (Total)	3.139897508663...	<input type="checkbox"/>
ControlInfo	Packets Lost From Control	0	<input type="checkbox"/>
RunUpCompe...	Remaining Warmup Time	0:00:00	<input type="checkbox"/>
SystemData	SD Card CID	Not Available	<input type="checkbox"/>
SystemData	User Data Mount	Not Available	<input type="checkbox"/>
SystemData	Flash Memory Size	15 GB	<input type="checkbox"/>
SystemData	Run Time	1216:54:05	<input type="checkbox"/>
SystemData	Power On Time	2156:26:06	<input type="checkbox"/>
SystemData	Spindle Time	19:59:33	<input type="checkbox"/>
SystemData	Spindle Motor Temperature	67.993°F	<input type="checkbox"/>
SystemData	Servo Time	196:34:38	<input type="checkbox"/>
SystemData	Total Feed Time	1:31:44	<input type="checkbox"/>
SystemData	Motion Time	17:41:26	<input type="checkbox"/>
SystemData	Number of Tool Changes	783	<input type="checkbox"/>
SystemData	Number of Gear Changes	0	<input type="checkbox"/>
SystemData	Axis AW 3 Invalid Encoder Count	0	<input type="checkbox"/>
SystemData	Axis AW 3 Invalid Encoder Count	0	<input type="checkbox"/>
SystemData	Axis AW 3 Invalid Encoder Count	0	<input type="checkbox"/>
SystemData	Axis X Total Y/D Recovery Count	0	<input type="checkbox"/>
SystemData	Axis AW 3 Invalid Encoder Count	0	<input type="checkbox"/>
SystemData	Axis AW 3 Invalid Encoder Count	0	<input type="checkbox"/>

Select filter criteria |
 Filter by selected criteria |
 Clear all filters

Positions

(IN)	Work G54 G43 H50	Operator	Load
X	-13.3735	0.3503	 0%
Y	10.6598	-0.0001	 0%
Z	6.1128	-0.0005	 0%

 Low Coolant |
  E-Stop

107 EMERGENCY STOP

