







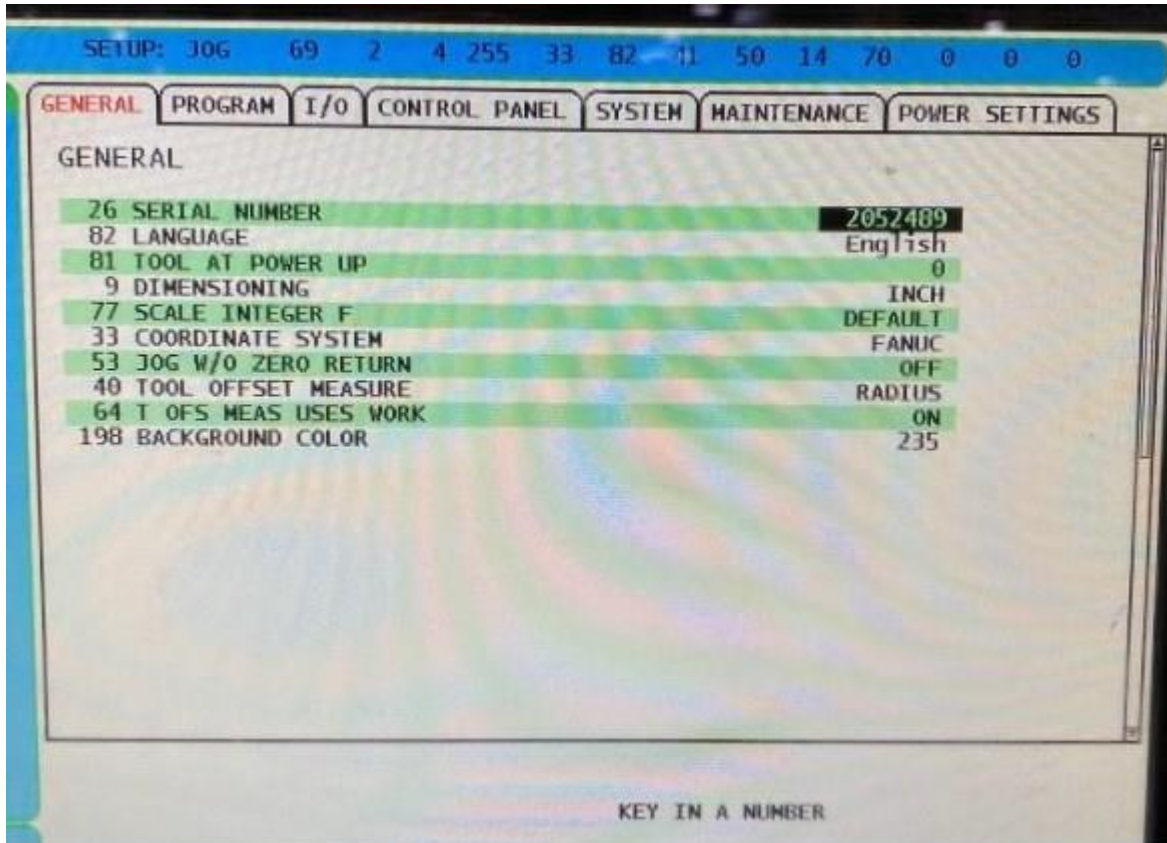


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SETUP: JOG 69 4 256 33 14 70 59 60 62 63 0 0 0

I/O	I/O	VAR	TASTORE	LOOKAHEAD	INT	CROS	LET	DL CHANGER	Y	HISTORY	NTS
SYSTEM TIME:			29: 11: 14			Floppy Version:			FV 4 9.015		
SERVO TIME:			56720: 65499: 65535			MOCON#1:			0031		
MOTION TIME:			9006: 40: 40			MOCON#2:			0003		
SPINDLE TIME:			8320: 46: 24			ACTUAL SPEED:			0.0000		
IDLE TIME:			0: 00: 16			COMMAND DISTANCE:			19.0741		
BILL TIME:			0: 00: 00			ENCODER DISTANCE:			19.0767		
						SPINDLE POS:			0		
						MAX STK PTR ALWD:			13feaffc		
						MAX STK PTR ACHV:			12ce34ec		
						STACK BOTTOM:			13fefffc		
00000000						AUTO DOOR OPEN:			0		
08001000						BLOCKS PER SEC:			0.000		
00000000						MAXIMUM BPS:			0.000		
04b007f4											

RAW DATA | FLAGS | ADDRESSES | BDM | AXES | IRQ-INFO | TASK-INFO | SPIGOT-INFO

I/O 1 0 2 R TASTORE LOOKAHEAD INT CROS LET DL CHANGER Y HISTORY NTS TIF

SETUP: JOG 69 4 256 33 14 70 59 60 62 63 0 0 0

I/O	1	0	2	R	TASTORE	LOOKAHEAD	INT	CROS	LET	DL CHANGER	Y	HISTORY	NTS
Time			15: 33: 43			Date			02-23-2021			ANALOG DATA	
Link			Aug 04 2010			RUN TIME			17639: 20: 40			COOLANT LEVEL 190	
			08: 34: 39			TOOL CHANGES			257255			DC BUSS: 323V	
VER			M16.99J			FV 4 9.015			VV 29			uP TEMP: 94F/ 35C	
MOCON#1			12.07			PC= 10 07Jun07						SP LOAD: 0%	
MODEL			EC500									SP SPEED: 0 CW	
APC COUNT			46586										
By:			miller										
P4:			DOORRU~1										
CL:			N/A										

DISCRETE I/O | INPUTS ONE | MOCON ONE | DISCRETE I/O 2 | SERIAL KEYPAD INPUTS

I/O 1 0 2 R TASTORE LOOKAHEAD INT CROS LET DL CHANGER Y HISTORY NTS TIF