





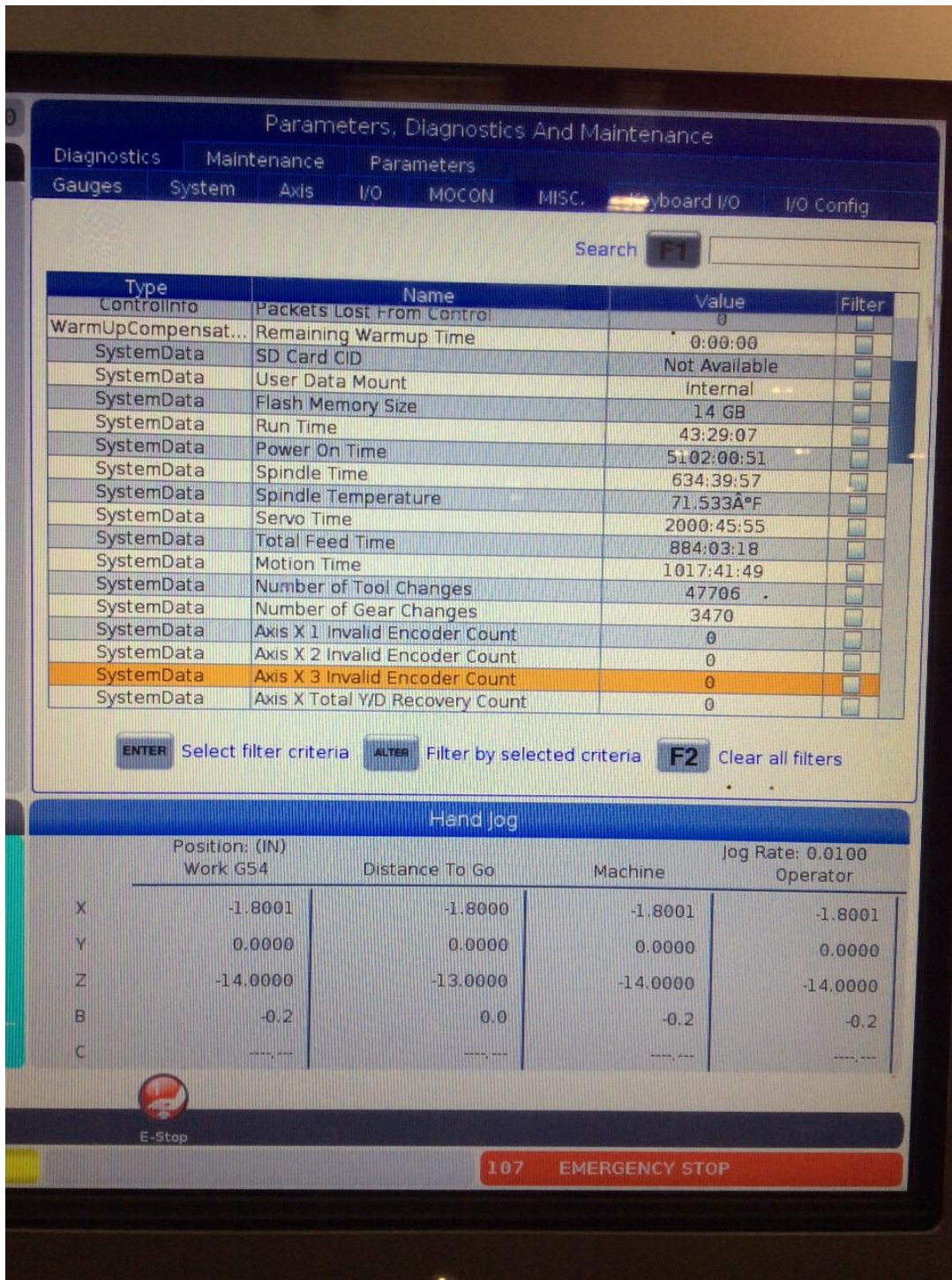












Parameters, Diagnostics And Maintenance

Diagnostics Maintenance Parameters

Gauges **System** Axis I/O MOCON MISC. Keyboard I/O I/O Config

Versions

Serial Number	3112654
Model	ST-35V
Release	100.19.000.1402
Platform	RevD_R29.00.01
Link	03/19/2020 16:12
MOCON	1.16 .K
FPGA	1.56
Control	16:13:50 Mar 19 2020
SKBIF Version	6.2
RJH-C	???
SIO Version	02.09
I/O TC Version	01.07
VD Version	
Help Version	1
Q7 Hardware	SECO_Q7
IO Hardware Revision	3480C

Machine Data

Run Time	43:28:05
Bill Time	13 Days
Tool Changes	47706
Power Cycles	448
Power On Time	5101:59:49

Security Key State

Security Key State	Valid
Parameters	Locked

F2 Legal Information

Hand Jog

	Position: (IN) Work G54	Distance To Go	Machine	Jog Rate: 0.0100 Operator
X	-1.8001	-1.8000	-1.8001	-1.8001
Y	0.0000	0.0000	0.0000	0.0000
Z	-14.0000	-13.0000	-14.0000	-14.0000
B	-0.2	0.0	-0.2	-0.2
C	----	----	----	----

 E-Stop

107 EMERGENCY STOP