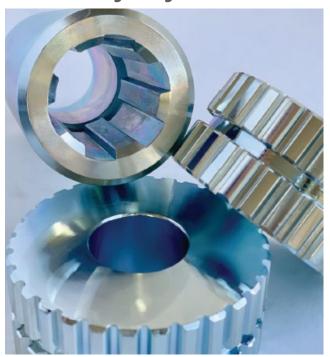
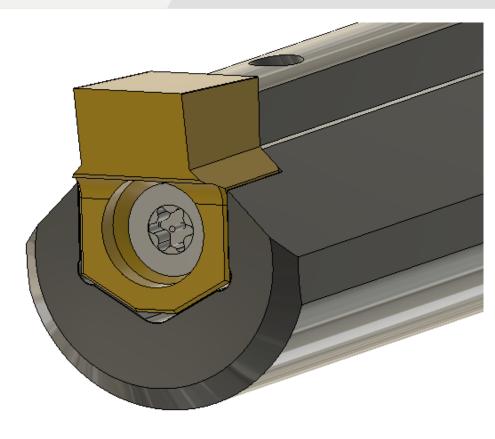
Technical Details

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Haas Keyway inserts





- Haas keyway (slot) inserts TiN coated made with hardened sintered alloy with hardness of 70-71Rc.
- Options for each width include different tolerances based on the type of fit required when assembled with key inserts or mating parts.
- Filter tolerances H7 (most common for slip/snug fit), P9 (interference fit or pressed fit), D10 (Clearance fit, for components that require further thermal treatments), C11 (least common 'loose fit')
- H7 tolerance inserts are also available in the SM version with the optional chamfer included (to form 0.02" chamfers calculated from medium diameter for standard 6604 keyways)



Technical Details

Keyway Tolerances



H7 H7- Transition/Clearance Fit P9- Interference Fit Pressed or forced fit Most common for slip/snug fit D10- Clearance Fit C11- Clearance Fit For components that require further thermal treatments Least common 'loose fit' **D10**



*Refer to Tech Specs for exact size for each insert