

Vise Clamping Force Chart

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0004	10	13.5	440	2.0
	20	27.1	880	3.9
	30	40.7	1320	5.9
	40	54.2	1870	8.3
	50	67.8	2310	10.3
	60	81.3	2640	11.7