

Vise Clamping Force Chart

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0404	10	13.5	512	2.3
	20	27.1	1487	6.6
	30	40.7	2464	11.0
	40	54.2	3440	15.3
	50	67.8	4415	19.6
	60	81.3	5391	24.0
	70	94.9	6367	28.3
	80	108.5	7342	32.7