

Clamping Force Pounds

Haas Part Number	Torque		Clamping Force	
	Ft·lbs	N·m	lbf	kN
05-0405	20	27.1	1900	8.5
	30	40.7	3065	13.6
	40	54.2	4315	19.2
	50	67.8	5365	23.9
	60	81.3	6455	28.7
	70	94.9	7440	33.1