

TOOL HOLDER CLEANING DEVICE



Spare Parts



Brush Head



Adapter Ring



Base Unit

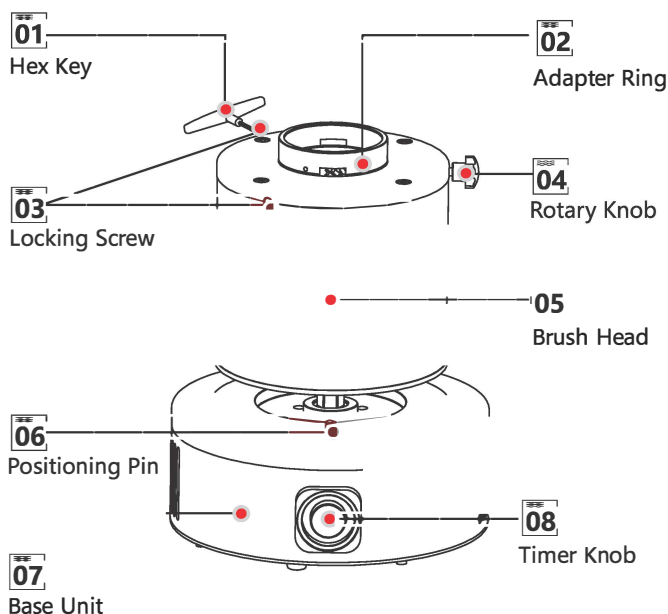


Power Supply



Hex Key

Instruction Manual



1. Place the brush head on the base unit, make sure to align the positioning holes and pins.
2. Connect the power supply to the Base Unit and an outlet.
3. Spray tool holder taper with antirust agent and place into the adapter ring.
4. Rotate the rotary knob clockwise to lock the tool holder, and turn the timer knob to the required time, usually it is 1 to 5 minutes.
5. Press the timer knob, the cleaner starts, and automatically stops after reaching the set time. The device can be stopped by turning the timer knob to OFF button at any time.
6. Remove the tool holder and wipe with a cleaning cloth.
7. Adapter rings included for different taper standards, please refer to specification table.

Steps to Replace the Adapter Ring

1. Turn the adapter ring locking screw counterclockwise 2-3 turns to completely retract the locking screw into the base cover.
2. Turn the rotary knob counterclockwise in order to fully enter the screw into the base cover.
3. Take out the adapter ring and then install the right adapter ring that needs to be replaced vertically. Make sure that the hole on the adapter ring is aligned with the rotary knob.
4. Tighten the adapter ring locking screw by hex key clockwise.

Specifications

Size	Tool Holder Taper	Base Unit	Brush Head	Brush Head D (mm)	Reduction Qty
30-TAPER	BT/SK/CT30	09-0175	06-0472	50	2
40-TAPER	BT/SK/CT40	09-0175	06-0473	63.55	2
50-TAPER	BT/SK/CT50	09-0175	06-0474	100	3
HSK63-TAPER	HSK63	09-0175	06-0475	63	-

All tool holders use the same base unit, only to change the brush head for different tapers.
 Included reduction rings to be used with the brush head for toolholders according different taper standards.
 06-0472: two reduction rings, one for SK30 tool holders, the other one for BT30 and CT30.
 06-0473: two reduction rings, one for BT40 tool holders, the other one for SK40 and CT40.
 06-0474: three reduction rings for BT50, SK50 and CT50 tool holders.
 06-0475: cleaning devices are used for Form A/C/D/E/F, without reductions.