



HAAS TOOLING ER COLLET SIZE CHART

Size	Range (in)	Range (mm)	ER-16 KIT #	ER-25 KIT #	ER-32 KIT #
1/32	.020 - .039 in	0.5 - 1.0 mm	04-0100	-	-
1/16	.039 - .079 in	1.0 - 2.0 mm	04-0100	04-0101	-
3/32	.079 - .118 in	2.0 - 3.0 mm	04-0100	04-0101	-
1/8	.118 - .157 in	3.0 - 4.0 mm	04-0100	04-0101	04-0102
3/16	.157 - .197 in	4.0 - 5.0 mm	04-0100	04-0101	04-0102
7/32	.197 - .236 in	5.0 - 6.0 mm	04-0100	04-0101	04-0102
1/4	.236 - .276 in	6.0 - 7.0 mm	04-0100	04-0101	04-0102
5/16	.276 - .315 in	7.0 - 8.0 mm	04-0100	04-0101	04-0102
11/32	.315 - .354 in	8.0 - 9.0 mm	04-0100	04-0101	04-0102
3/8	.354 - .394 in	9.0 - 10 mm	04-0100	04-0101	04-0102
13/32	.394 - .433 in	10 - 11 mm	-	04-0101	04-0102
7/16	.433 - .472 in	11 - 12 mm	-	04-0101	04-0102
1/2	.472 - .512 in	12 - 13 mm	-	04-0101	04-0102
17/32	.512 - .551 in	13 - 14 mm	-	04-0101	04-0102
9/16	.551 - .591 in	14 - 15 mm	-	04-0101	04-0102
5/8	.591 - .630 in	15 - 16 mm	-	04-0101	04-0102
21/32	.630 - .669 in	16 - 17 mm	-	-	04-0102
11/16	.669 - .709 in	17 - 18 mm	-	-	04-0102
23/32	.709 - .748 in	18 - 19 mm	-	-	04-0102
3/4	.748 - .787 in	19 - 20 mm	-	-	04-0102