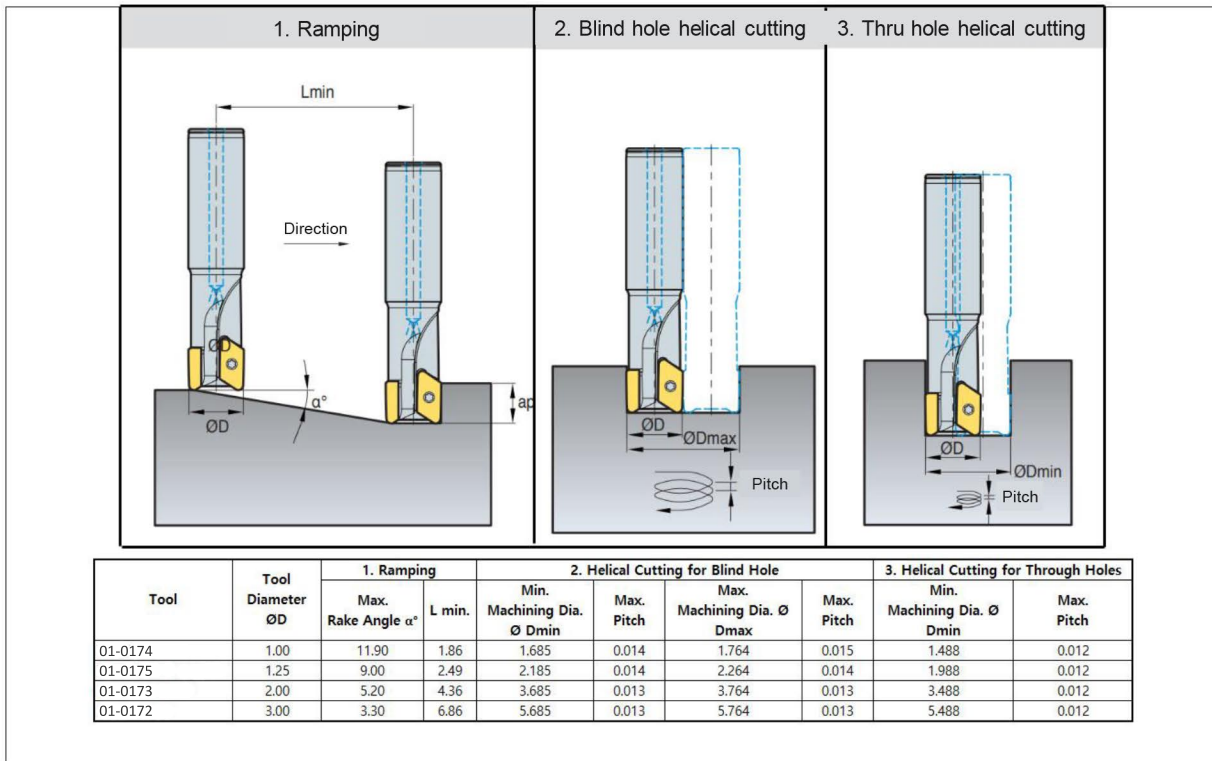
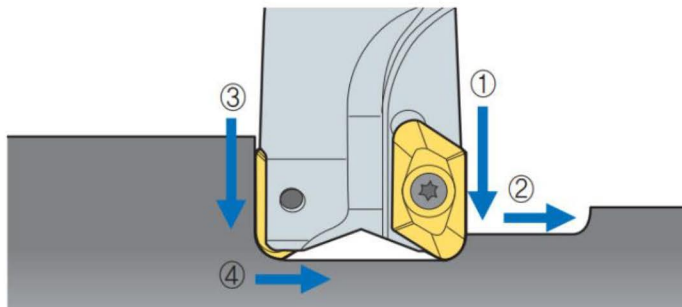




Plunging, slotting, drilling technical data



* Maximum depth per plunge is .157"

1. When drilling and grooving, machining sequence is

① → ② → ③ → ④

2. When drilling and grooving, decrease the feed and cutting speed 30% to 50% from recommended data