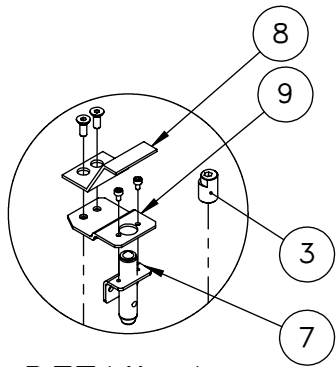
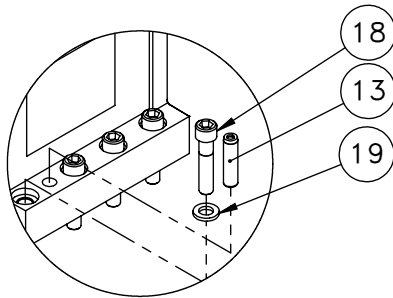
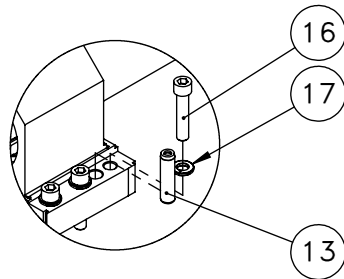




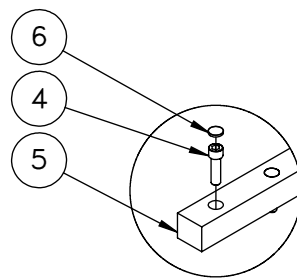
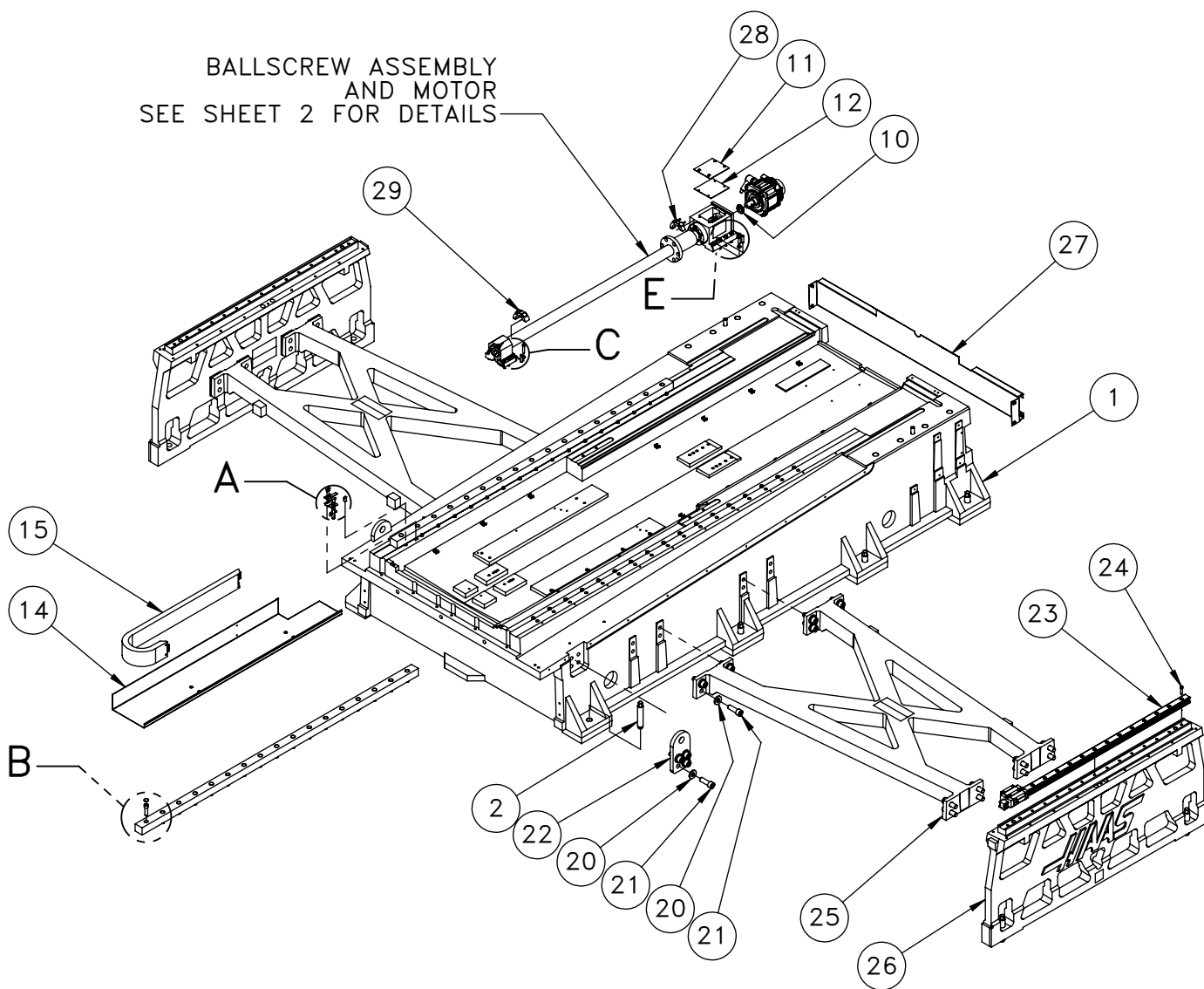
DETAIL A
SCALE 1 : 5



DETAIL E
SCALE 1 : 5



DETAIL C
SCALE 1 : 5



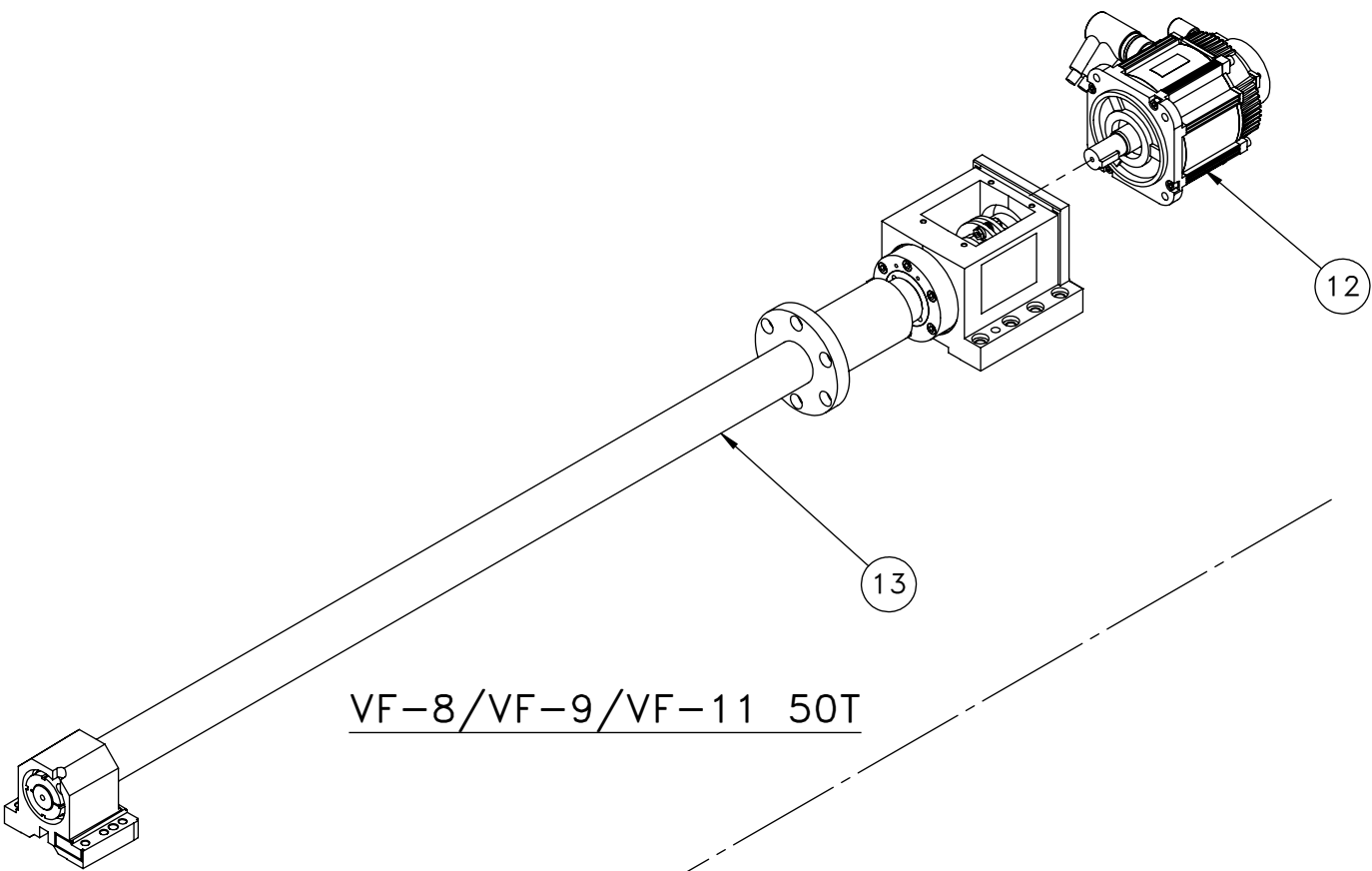
DETAIL B
SCALE 1 : 10

ITEM NO.	DESCRIPTION	QTY.
1	VF-8/9/11 MACHINED BASE	1
2	SSS 1-14 X 5 ROUND PT	12
3	CAM LINEAR GUIDE	34
4	SHCS 1/2 - 13 X 1 1/3 (HAAS P/N: 40-1663)	34
5	LINEAR GUIDE 45 X 1778 VF-3 FOR SERVIC	1
6	PLUG GUID RAIL .788 OD X .118 THICK RU	34
7	PROX SW NC 3 WIRE 1.5' W/CONN	1
8	PROX SNSR COVER VF-6-11 Y AXIS	1
9	MOUNTING BRACKET 250 / BOX	1
10	SEAL 1.188 CR400301	1
11	COVER PLT MTR MNT 50-100/BX & MX 10K/PLT	1
12	26-7233A.SLDPRT GASKET DEFLECTOR SHIELD	1
13	DOWEL PIN 3/8 X 1 1/2PULL	4
14	VMC-L BASE CARRIER TRAY	1
15	VMC-L Y-AXIS CABLE CARRIER	1
16	SHCS 5/16-18 X 1 1/2" LG	6
17	WASHER 5/16 SPLT LOCK PLT	10
18	SHCS 3/8-16 X 1 3/4 DOMESTIC ONLY	8
19	WASHER 3/8 SPLT LOCK PLT	8
20	WASHER, FLAT, STEEL, 3/4" ID X 1 5/8" OD X 1/4" THK	40
21	SHCS 3/4-10 X 2.25	40
22	PLATE LIFTING EYE	2
23	LINEAR GUIDE 35 X 1194	2
24	SHCS 5/16-18 X 1 1/4 DOMESTIC ONLY	30
25	MACHINED CROSSMEMBER VF-10/11	2
26	MACHINED OUTRIGGER VF-10/11	2
27	BACK BASE CABLE CHANNEL	1
28	BUMPER .750 40MM LDSCRW BRG HSG	1
29	BUMPER 1 40/50MM LEADSCRW	1

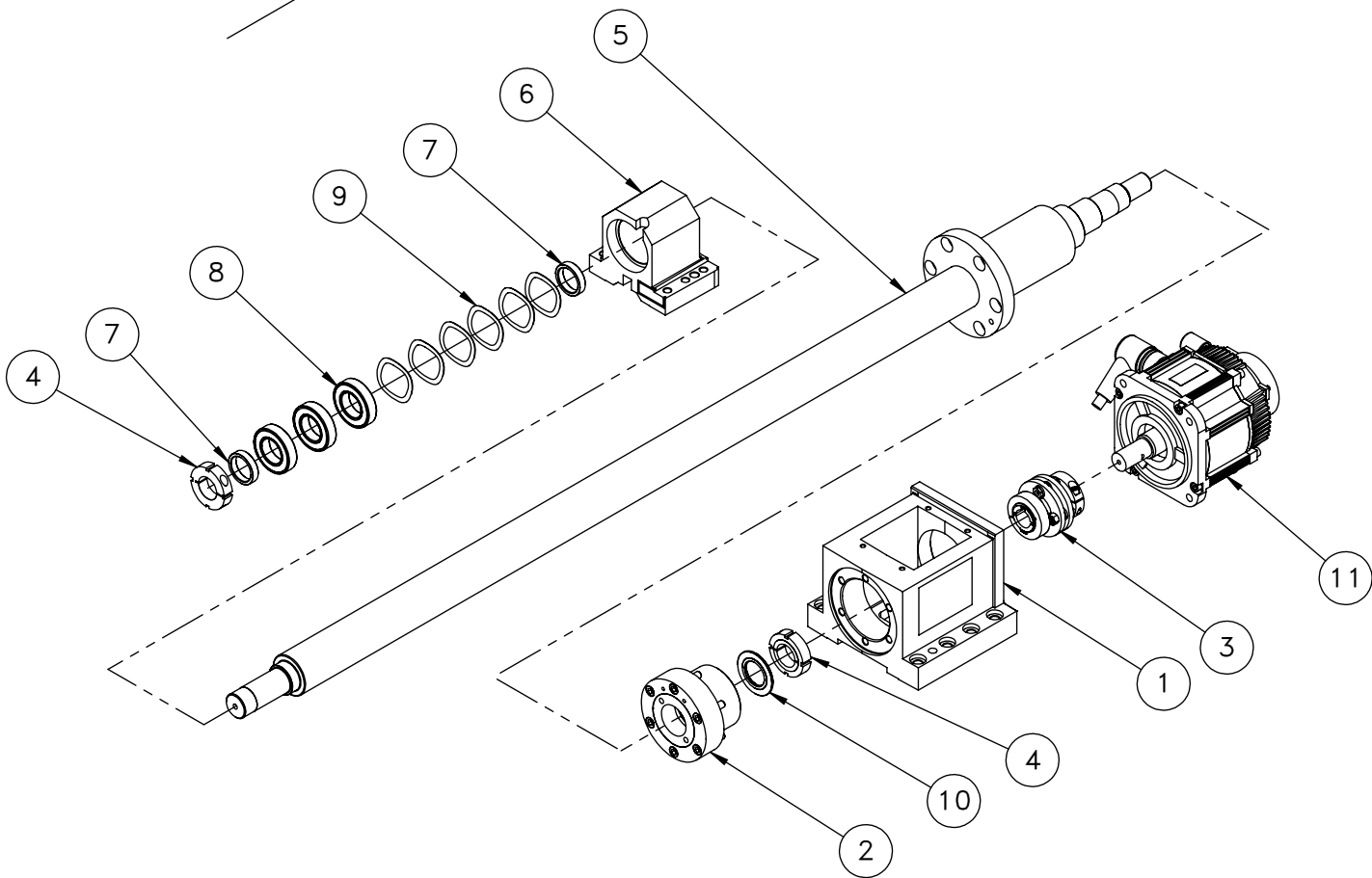
DESCRIPTION
VF-8/VF-9/VF-11 BASE ASSEMBLY

SHEET 1 OF 2

EFFECTIVE DATE
APRIL-2014
SAP DOC NO./VER: 10000025407/01



VF-8/VF-9/VF-11 50T



VF-8/VF-9/VF-11 40T

ITEM NO.	DESCRIPTION	QTY.
1	MCHNG MTR MOUNT, 40 & 50 MM BS	1
2	BSCREW SPT BRNG ASSY 40MM MOTOR SIDE	1
3	BSCREW COUPLING ASSY	1
4	BEARING LOCK NUT TCN-06-F	2
5	BSCREW 50-10-1412	1
6	BRNG HSNQ 40/50MM BS MACHVF-6-10	1
7	SPACER TORQUE LIMIT BALLSCREW VF-6	2
8	BEARING DEEP GROOVE	3
9	WASHER WAVE DISC SPRING MCMSTR #971K73	6
10	SPACER RING 40MM BALLSCREW	1
11	SRVOMTR YASK USAGED 09 55 INLB CONT	1
12	SERVO MOTOR YASKAWA USAGED 13A22K	1
13	BSCREW 50-10-1412	1