Lathes:
ST Series
High-Performance Turning for Any Shop
ST Series

The Haas ST Series high-performance turning centers were designed from the ground up to provide setup flexibility, extreme rigidity, and high thermal stability. These machines offer the best performance for the money – the best value – in their class.

**SPINDLES**
Reliable, high-performance spindles – designed and manufactured by Haas.

**ST-10**
- 6000-rpm, 6.5" Chuck, 1.75" Bar

**ST-15**
- 4000-rpm, 8.3" Chuck, 2.5" Bar

**ST-20**
- 4000-rpm, 8.3" Chuck, 2.5" Bar
- 5000-rpm, 8.3" Chuck, 2.5" Bar

**ST-25**
- 3400-rpm, 10" Chuck, 3.0" Bar

**ST-30**
- 3400-rpm, 10" Chuck, 3.0" Bar
- 3400-rpm, Gearbox, 10" Chuck
- 4500-rpm, 10" Chuck, 3.0" Bar

**ST-35**
- 3200-rpm, 12" Chuck, 4.0" Bar
- 2400-rpm, Gearbox, 4.0" Bar

**TURRETS**
ST Series lathes are equipped with a robust, 12-station bolt-on style tool turret. Other turrets are available, depending on model.

**Standard**
- 12-Station Bolt-On

**Optional**
- 12-Station BMT65 w/Live Tooling
- 24-Station BMT65 (Half-Index)
- 12-Station VDI
- 12-Station Hybrid

**CHIPS & COOLANT**
Features and options to help your machine do what it does best – make chips efficiently.

- High-Pressure Coolant
- Belt-type Chip Conveyor
- Enclosure Exhaust System
- Automatic Coolant Refill System

**HAAS CONTROL**
Faster, smarter, and better than ever, with the goal of keeping your spindle turning.

- HaasConnect Remote Monitoring
- Ethernet Connectivity
- WiFi Connectivity
- User-Definable Macros
- Expandable Memory
- Color Remote Jog Handle

Available Models

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td><strong>ST-10/ST-15</strong></td>
<td>14&quot; x 16&quot; Max Capacity</td>
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<tr>
<td>ST-10</td>
<td>ST-15</td>
</tr>
<tr>
<td><strong>ST-20/ST-25</strong></td>
<td>10&quot; x 22.5&quot; Max Capacity</td>
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<tr>
<td>ST-20</td>
<td>ST-25</td>
</tr>
<tr>
<td><strong>ST-30/ST-35</strong></td>
<td>21&quot; x 26&quot; Max Capacity</td>
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<tr>
<td>ST-30</td>
<td>ST-35</td>
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</tbody>
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The Best-Value Turning Centers in the Industry

BUILD & PRICE yours at www.HaasCNC.com