All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

**Anchor Pattern**

**Note: Anchor hole locations will be changing on VF/VM series machines in 2019. Before drilling any anchor holes, please email the Haas Products Group to confirm the pattern is correct for your exact machine at Products@HaasCnc.com**
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)
X&Y-Axis Clearance

<table>
<thead>
<tr>
<th>Axis</th>
<th>Travel</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>40in</td>
</tr>
<tr>
<td>Y</td>
<td>20in</td>
</tr>
<tr>
<td>Z</td>
<td>25in</td>
</tr>
</tbody>
</table>

Z-Axis Clearance

**Note: Add 3.0" [76mm] to Z Axis clearance if Extended Z Clearance option is purchased**
Phantom holes are used for table mounting and cannot be used for part fixturing (24x)

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Standard T Slot Table

47.7in [1211mm] Usable table

18.3in [465mm] Usable Table

3.150in [80.0mm] C to C (4x)

---

Metric Low Profile Table (76mm Extended Z Clearance)

44.0in [1118mm]

2.31in [58.8mm]

1.13in [28.6mm]

M12x1.75 25mm (55x)

3.937in [100.0mm] (Typ)

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Inch Low Profile Table (3.0" Extended Z Clearance)

44.0in [1118mm]

2.75in [69.8mm]

2.70in [68.6mm]

1/2-13 UNC 1.0" (75x)

3.150in [80.0mm] (Typ)
Umbrella Tool Changer

Umbrella moves in towards spindle during tool change

Side Mount Tool Change

**Add 3.0in [76mm] if Extended Z Clearance option is selected**