All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

*Due to continual product improvements, machine dimensions are subject to change without notice.*
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

**Anchor Pattern**

- **Front spacing**: 48.1 in [1222 mm]
- **Middle spacing**: 48.1 in [1222 mm]
- **Rear spacing**: 35.1 in [891 mm]
- **Front view**: 37 in [939 mm] (Ref)
- **Middle view**: 14 in [357 mm] (Ref)
- **Rear view**: 40.9 in [1038 mm]
- **8 in [205 mm] (Ref)**
- **37 in [951 mm] (Ref)**

**Note**: Anchor hole locations will be changing on VF/VM series machines in 2019.

Before drilling any anchor holes, please email the Haas Products Group to confirm the pattern is correct for your exact machine at Products@HaasCnc.com

*Due to continual product improvements, machine dimensions are subject to change without notice.*
**Height Breakdown**

All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

**Width Breakdown**

All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

*Due to continual product improvements, machine dimensions are subject to change without notice.*
**Note: Add 3.0" [76mm] to Z Axis clearance if Extended Z Clearance option is purchased.**
Standard T Slot Table

- T-Slot Spacing (Typ)
  - Phantom holes are used for table mounting and cannot be used for part fixturing (16x)

Metric Low Profile Table (76mm Extended Z Clearance)

- Phantom holes are used for table mounting and cannot be used for part fixturing (24x)

Inch Low Profile Table (3.0" Extended Z Clearance)

- Phantom holes are used for table mounting and cannot be used for part fixturing (24x)

*Due to continual product improvements, machine dimensions are subject to change without notice.
Umbrella Tool Changer

Drop Down During Tool Change

Side Mount Tool Change

**Add 3.0in [76mm] if Extended Z Clearance option is selected

*Due to continual product improvements, machine dimensions are subject to change without notice.*