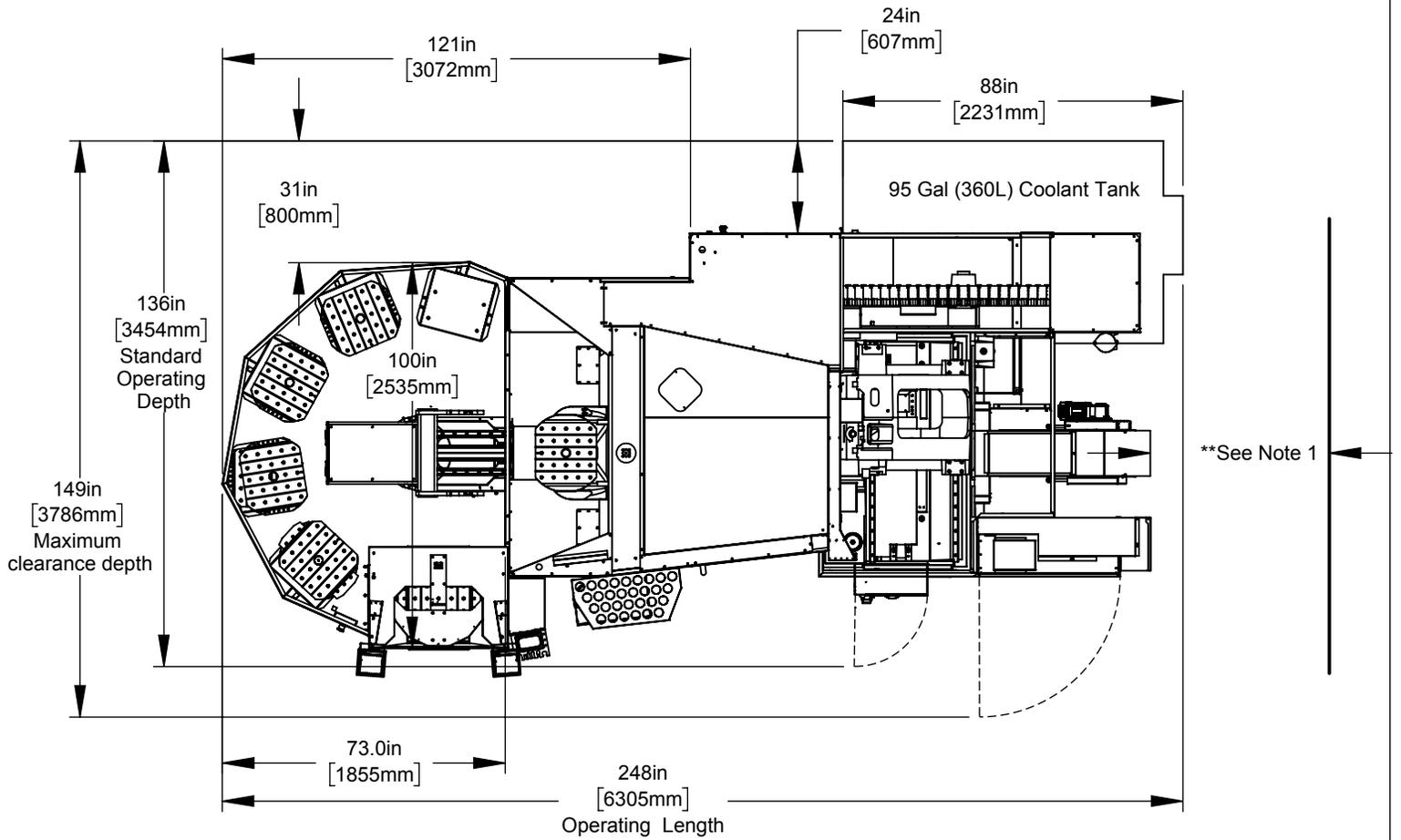


All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

**Note 1 - Minimum distance to nearest obstruction to remove chip conveyor is 83in [2100mm] from the back of the machine

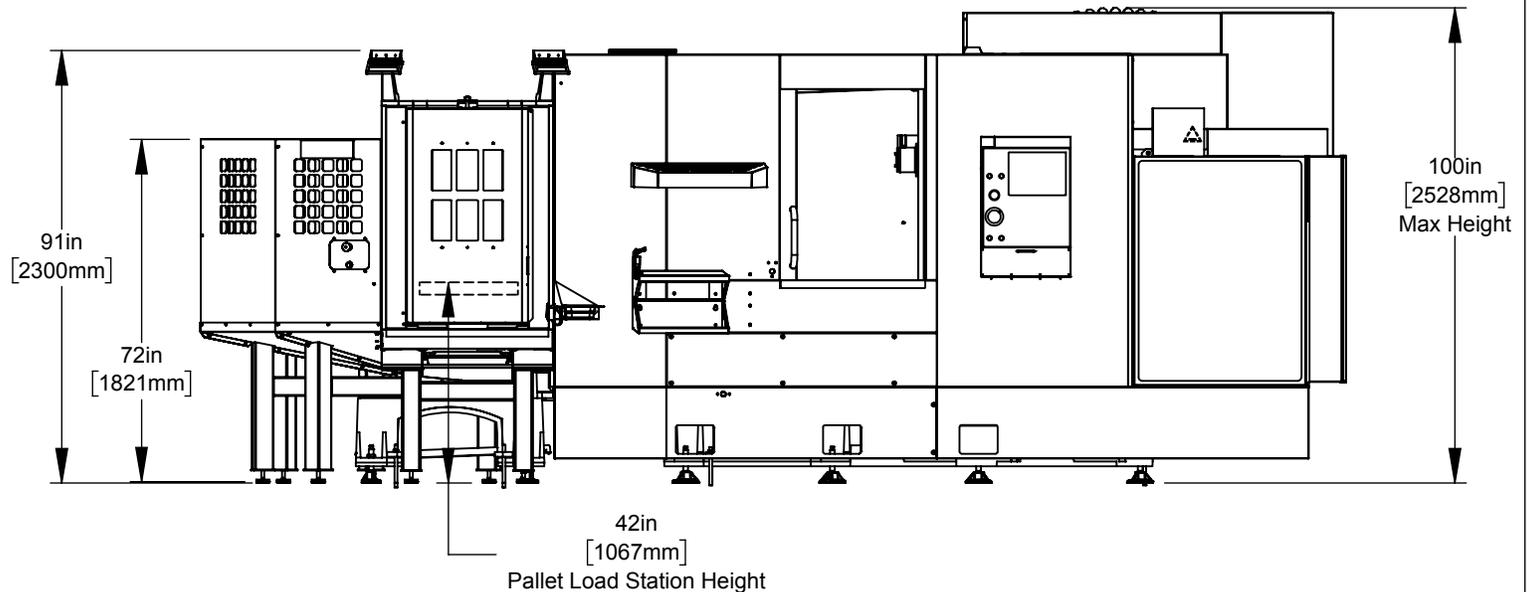
*Due to continual product improvements, machine dimensions are subject to change without notice.

Pallet Pool Footprint



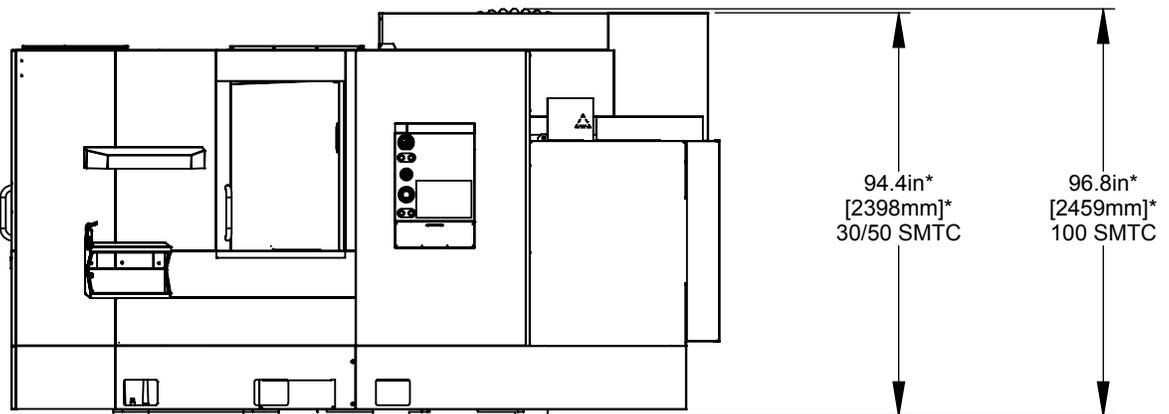
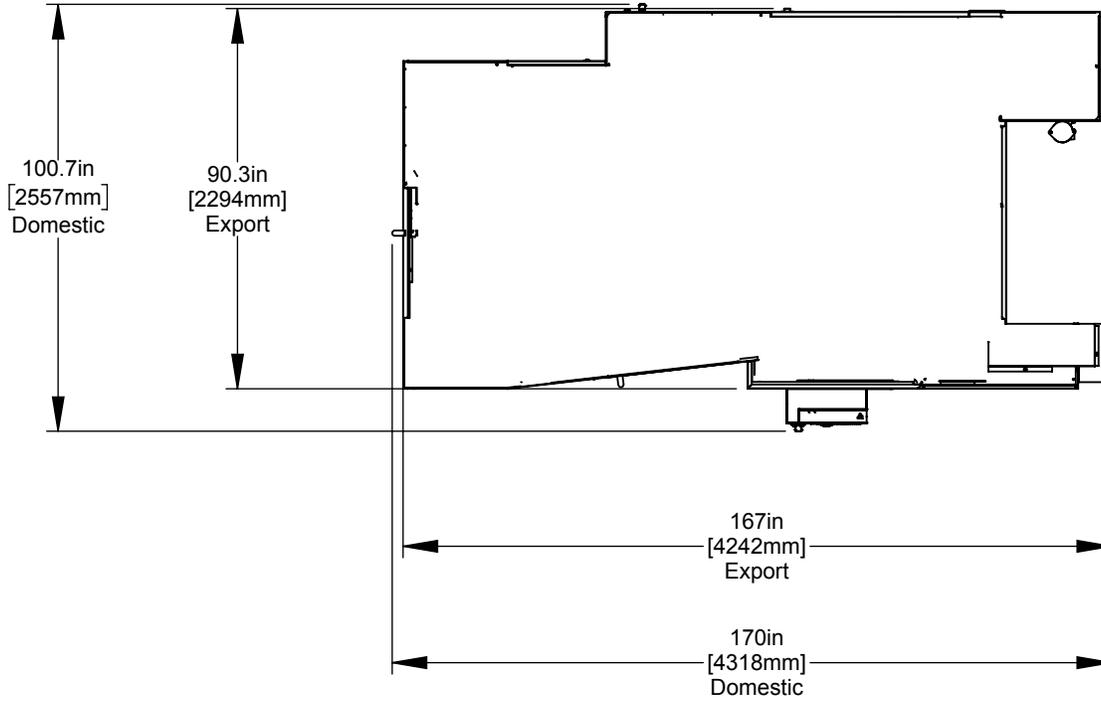
**Chip Conveyor Note - Minimum distance to nearest obstruction to remove chip conveyor is 83in [2100mm]

Pallet Pool Height



*Due to continual product improvements, machine dimensions are subject to change without notice.

As Shipped

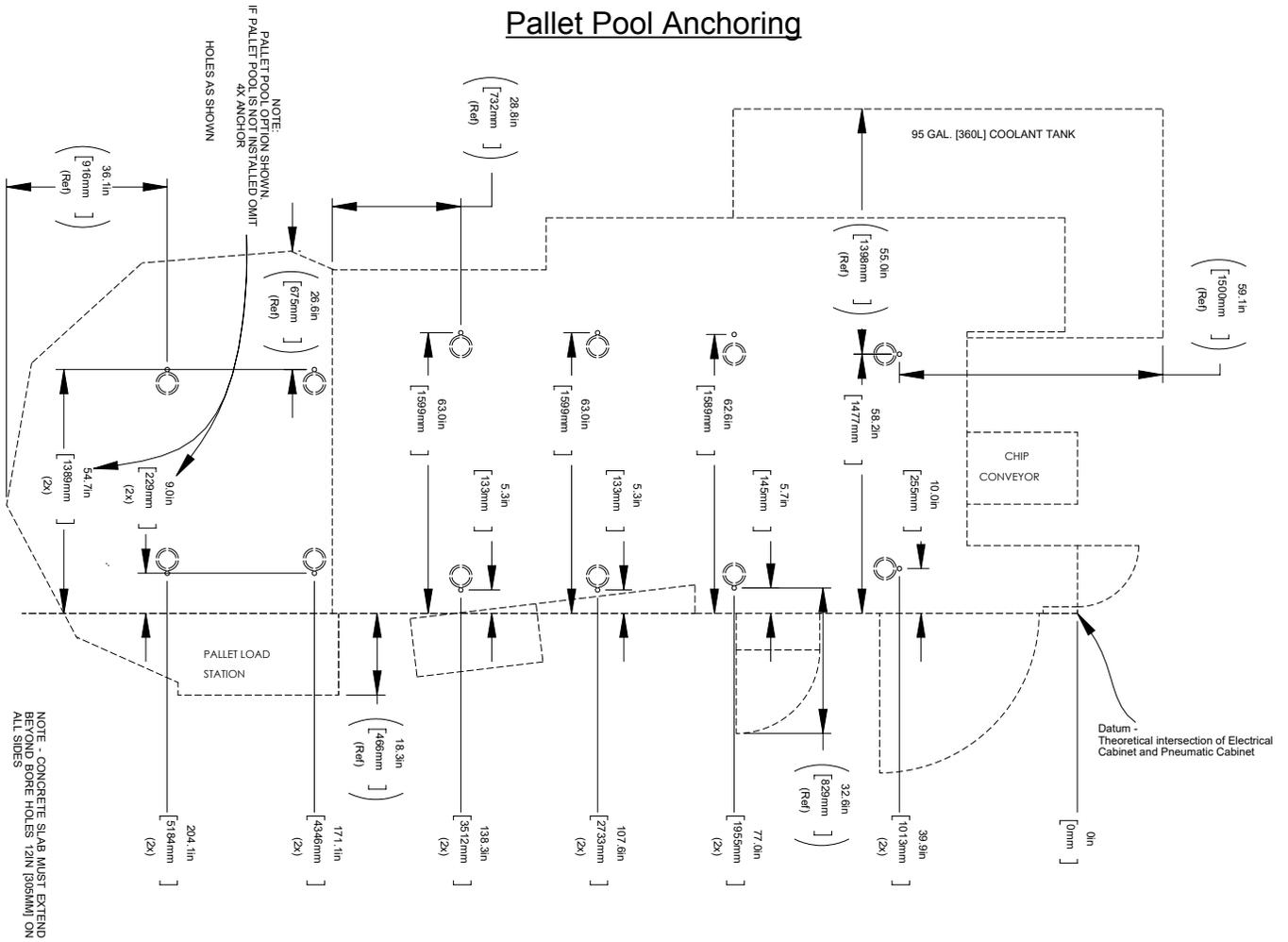


*Domestic Shipping Pallet adds 9.0in [229mm] to height
*Export Shipping Pallet adds 3.5in [89mm] to height

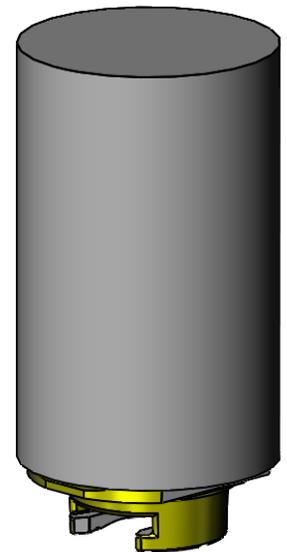
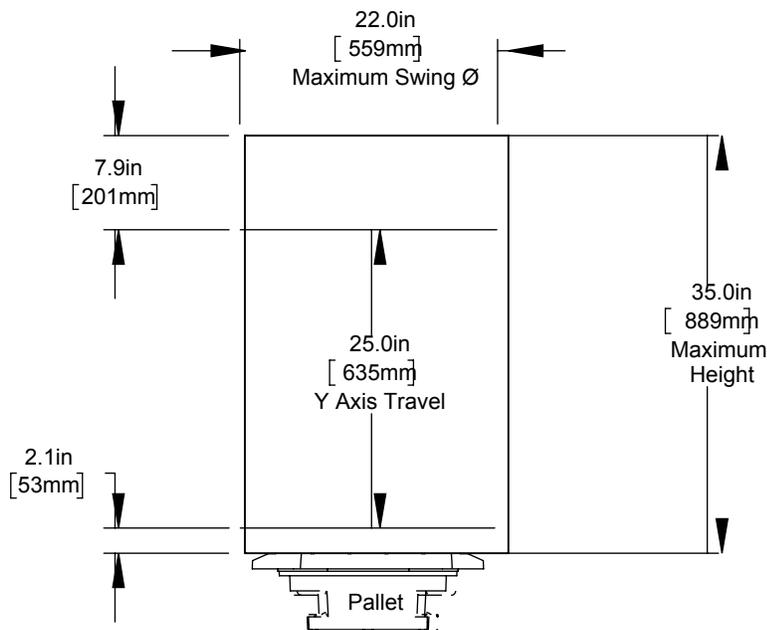
All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

*Due to continual product improvements, machine dimensions are subject to change without notice.

Pallet Pool Anchoring



EC-400 and EC-400 Pallet Pool Maximum Work Envelope

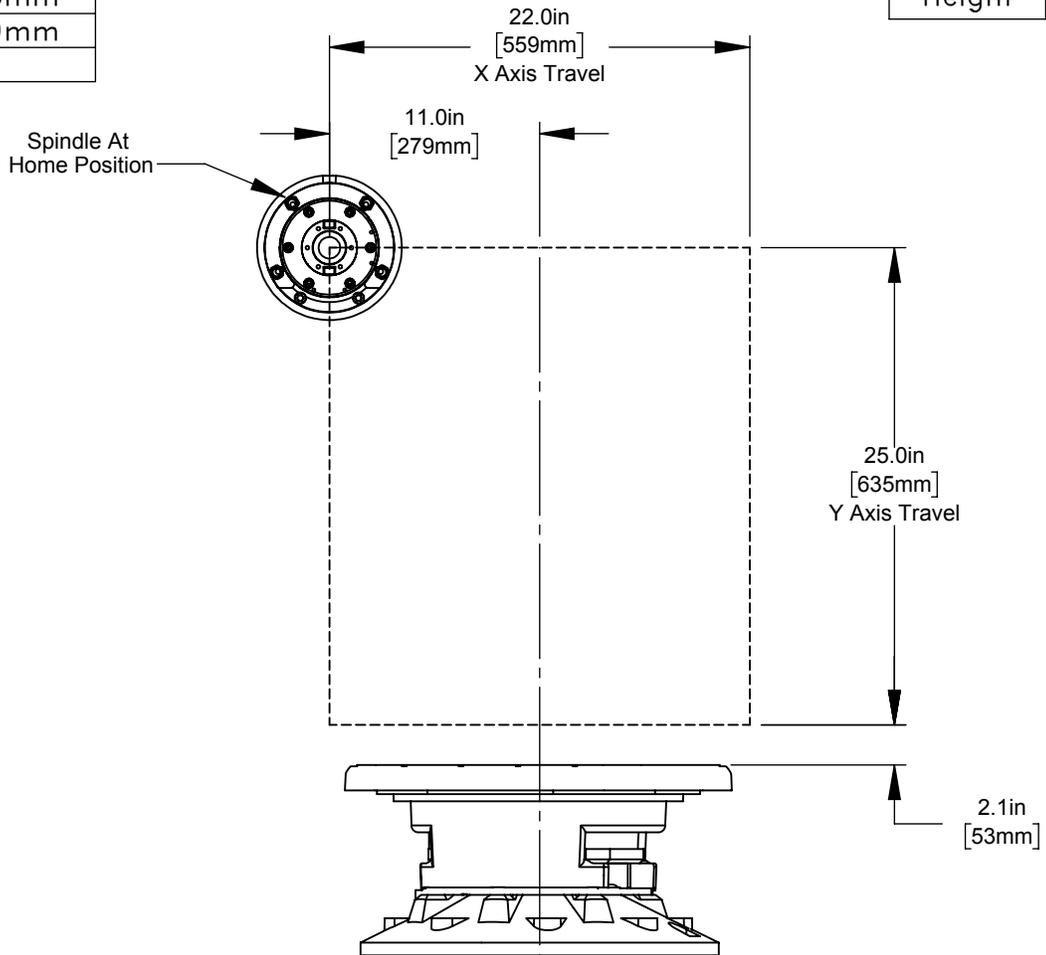


*Due to continual product improvements, machine dimensions are subject to change without notice.

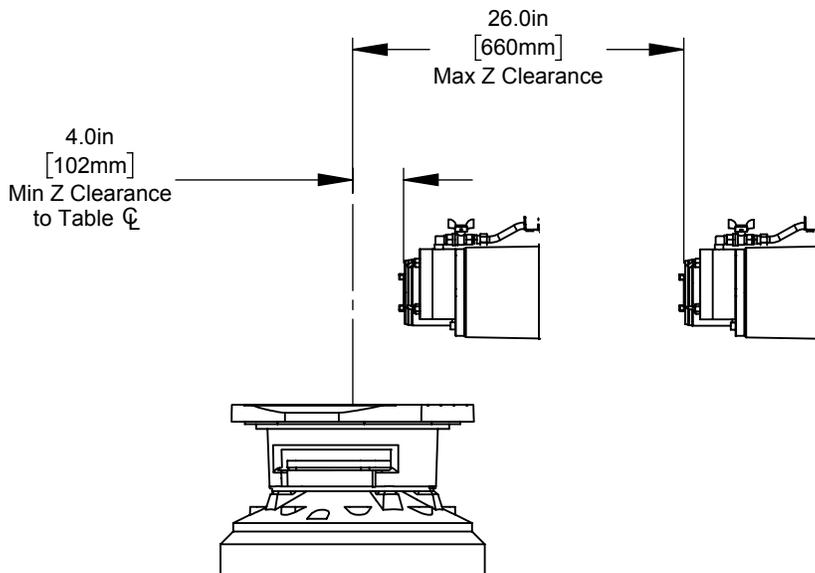
Max Travels		
X	22in	559mm
Y	25in	635mm
Z	22in	559mm
A	360°	

Maximum Size		
Diameter	22in	558mm
Height	35in	914mm

X&Y-Axis Clearance

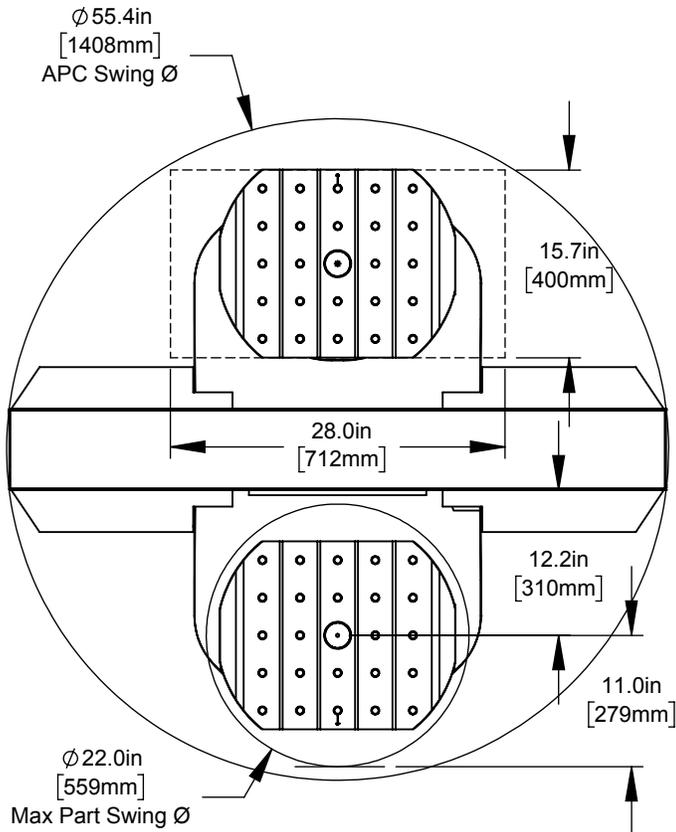


Z-Axis Clearance

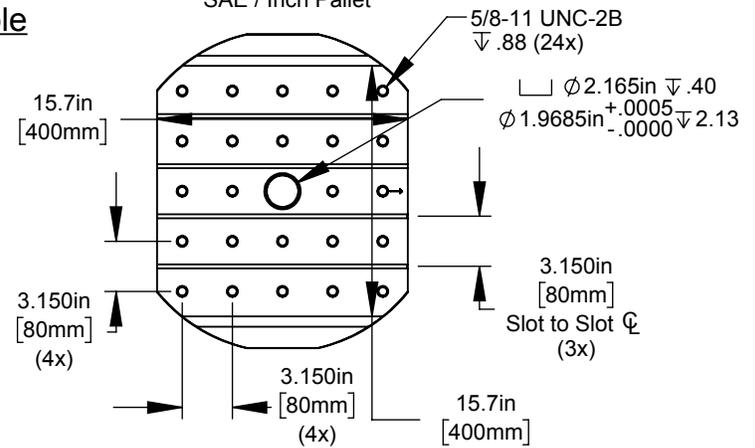


*Due to continual product improvements, machine dimensions are subject to change without notice.

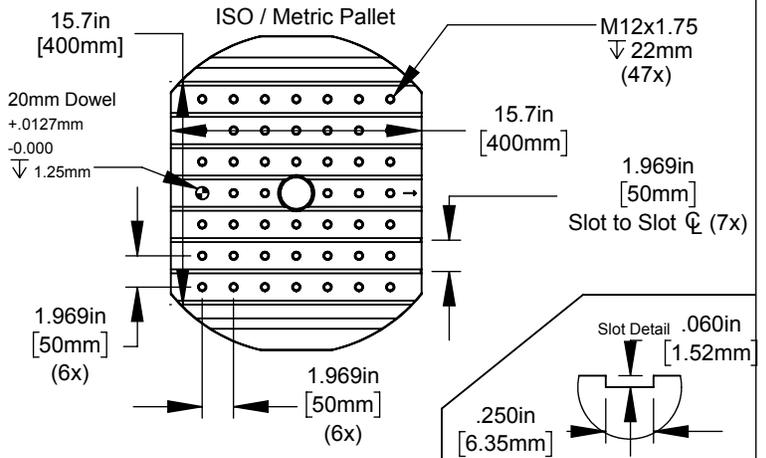
Table



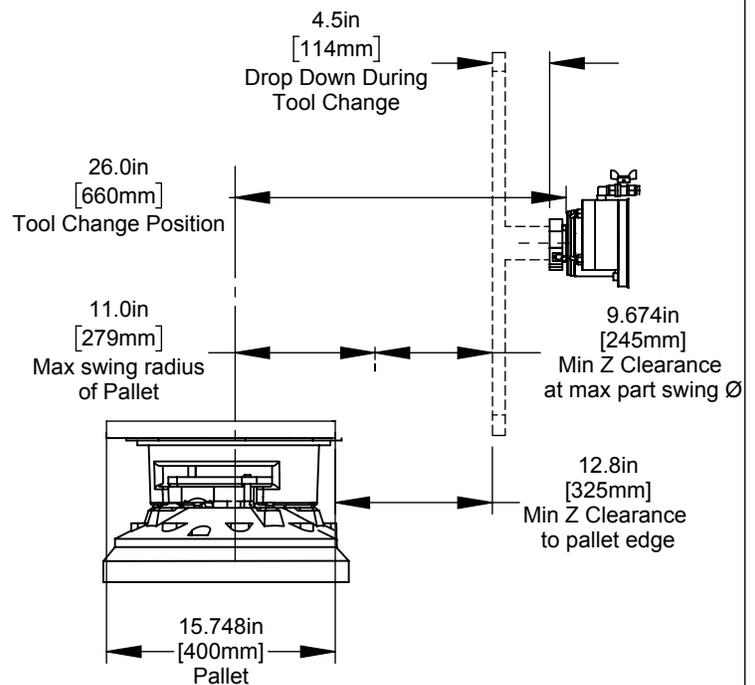
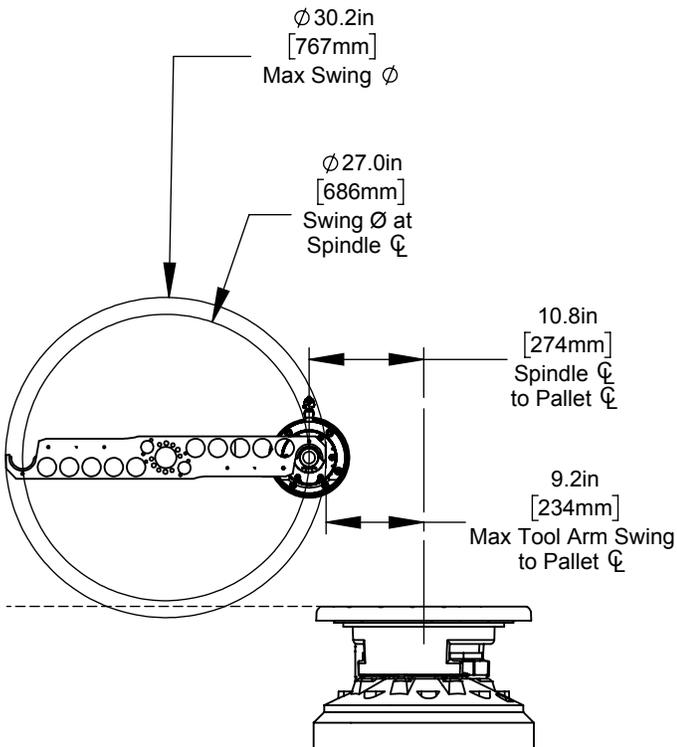
SAE / Inch Pallet



ISO / Metric Pallet



Tool Changer



*Due to continual product improvements, machine dimensions are subject to change without notice.