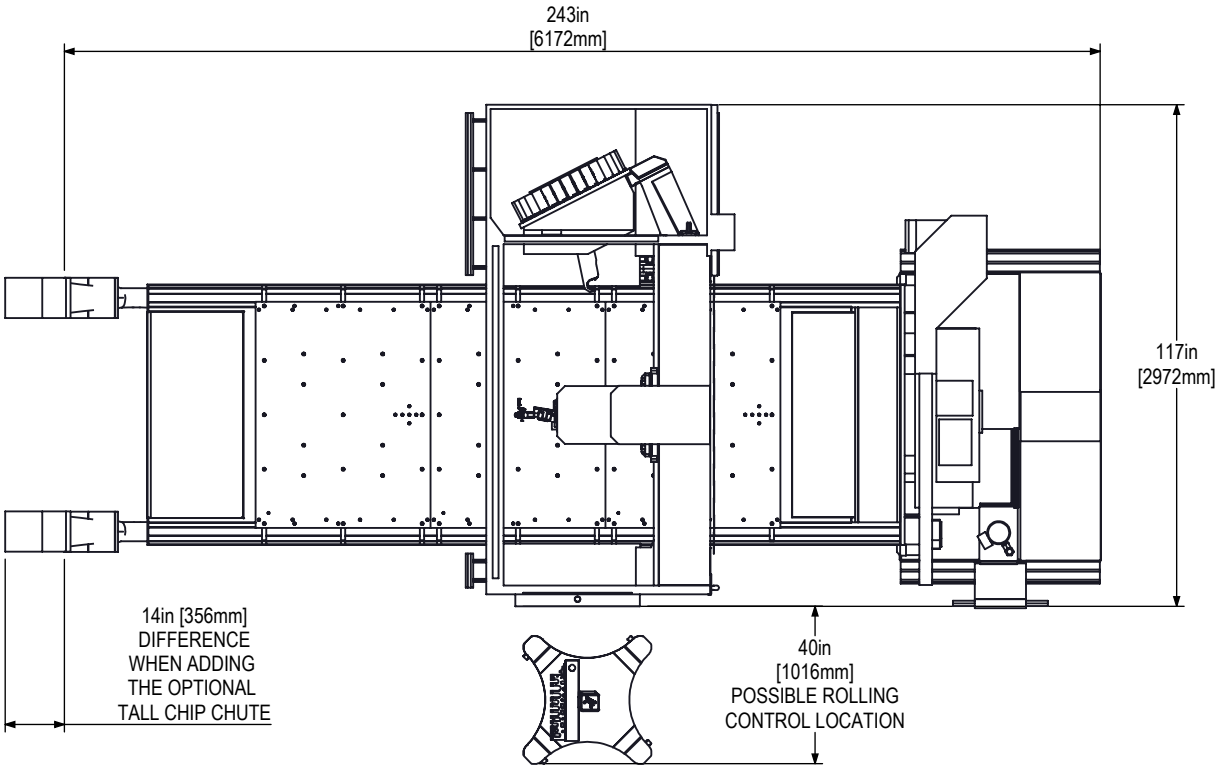
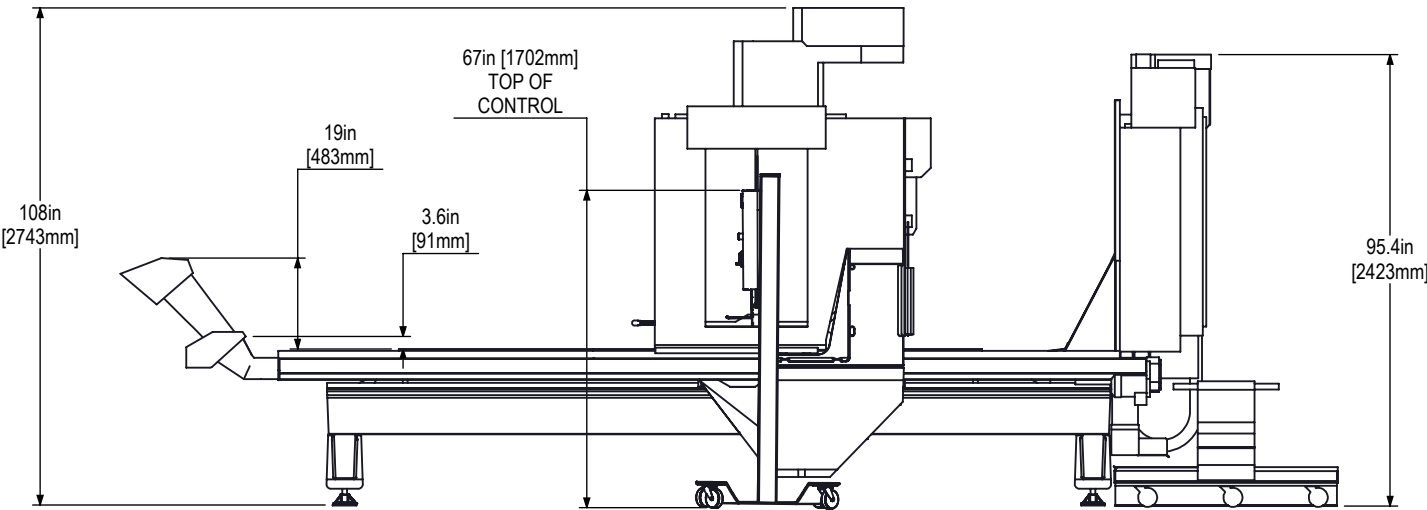




TOP VIEW - OPERATIONAL LENGTH AND WIDTH

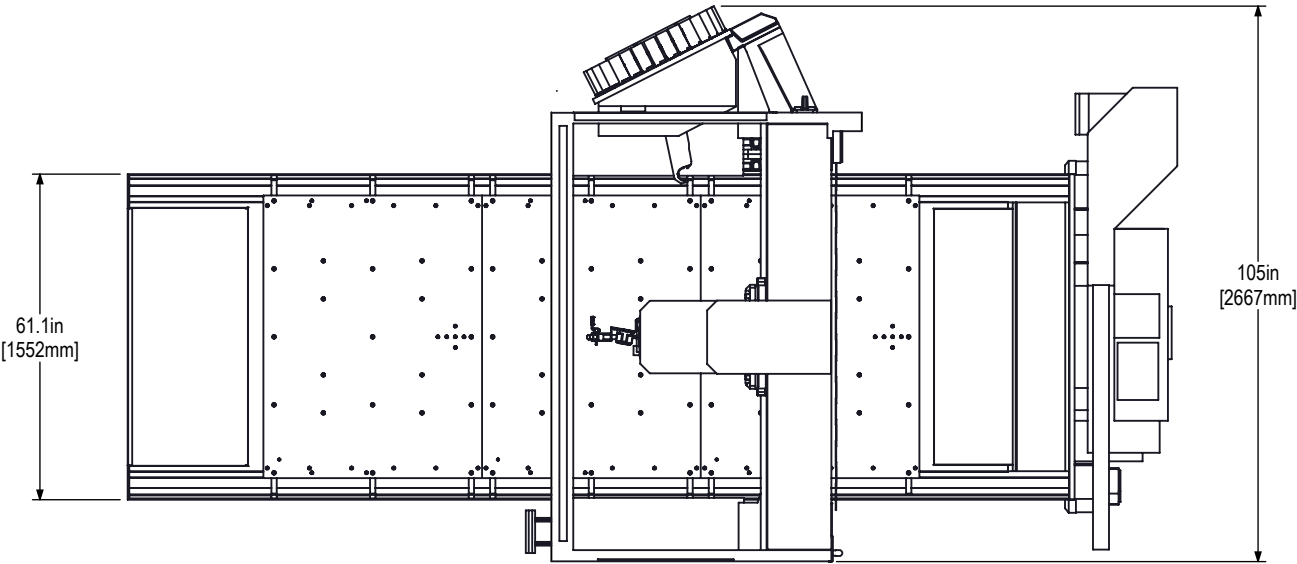


RIGHT VIEW - OPERATIONAL HEIGHT



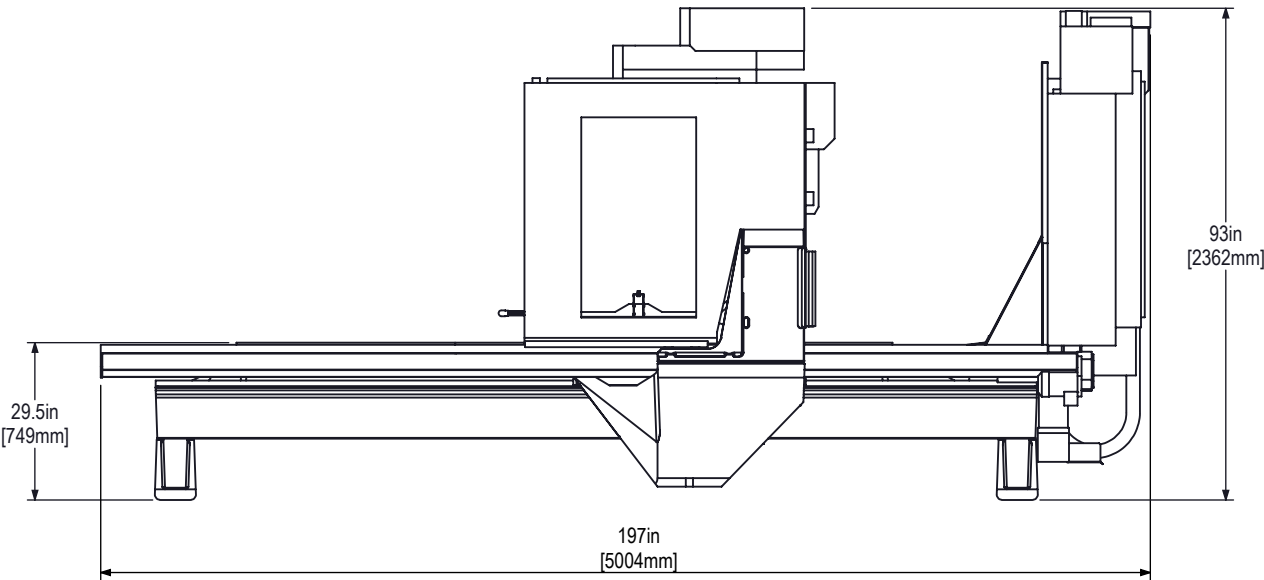


TOP VIEW



DIMENSIONS GIVEN ARE AS MACHINE SHIPS - SOME SHEETMETAL REMOVED

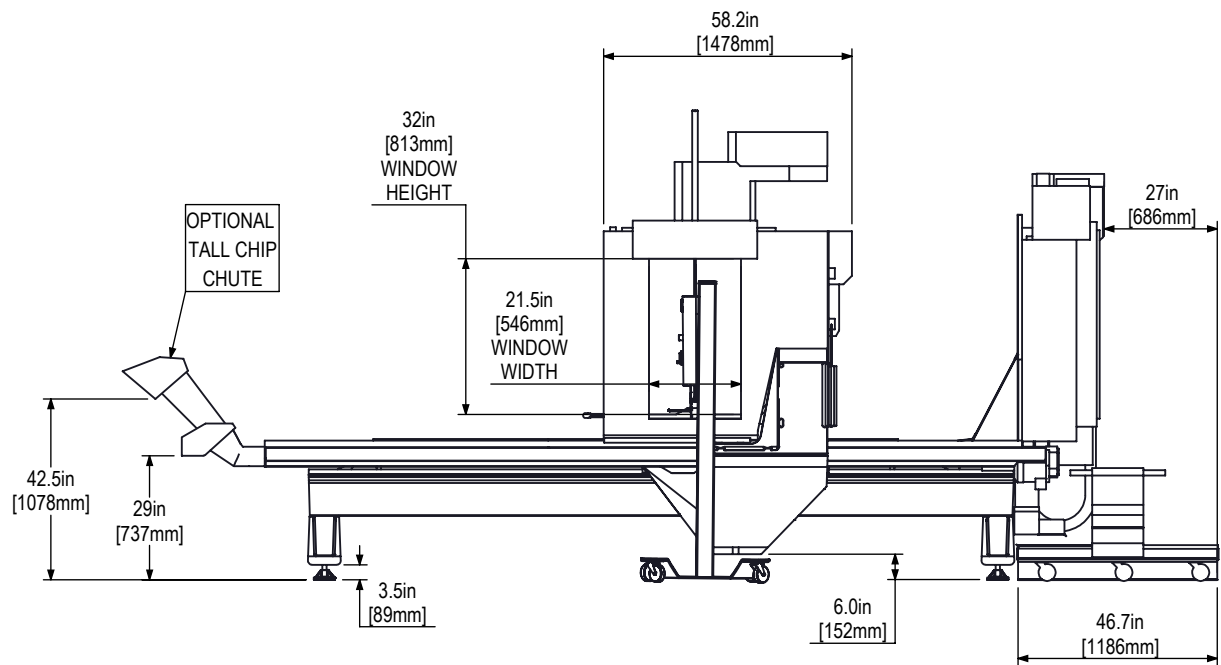
FRONT VIEW



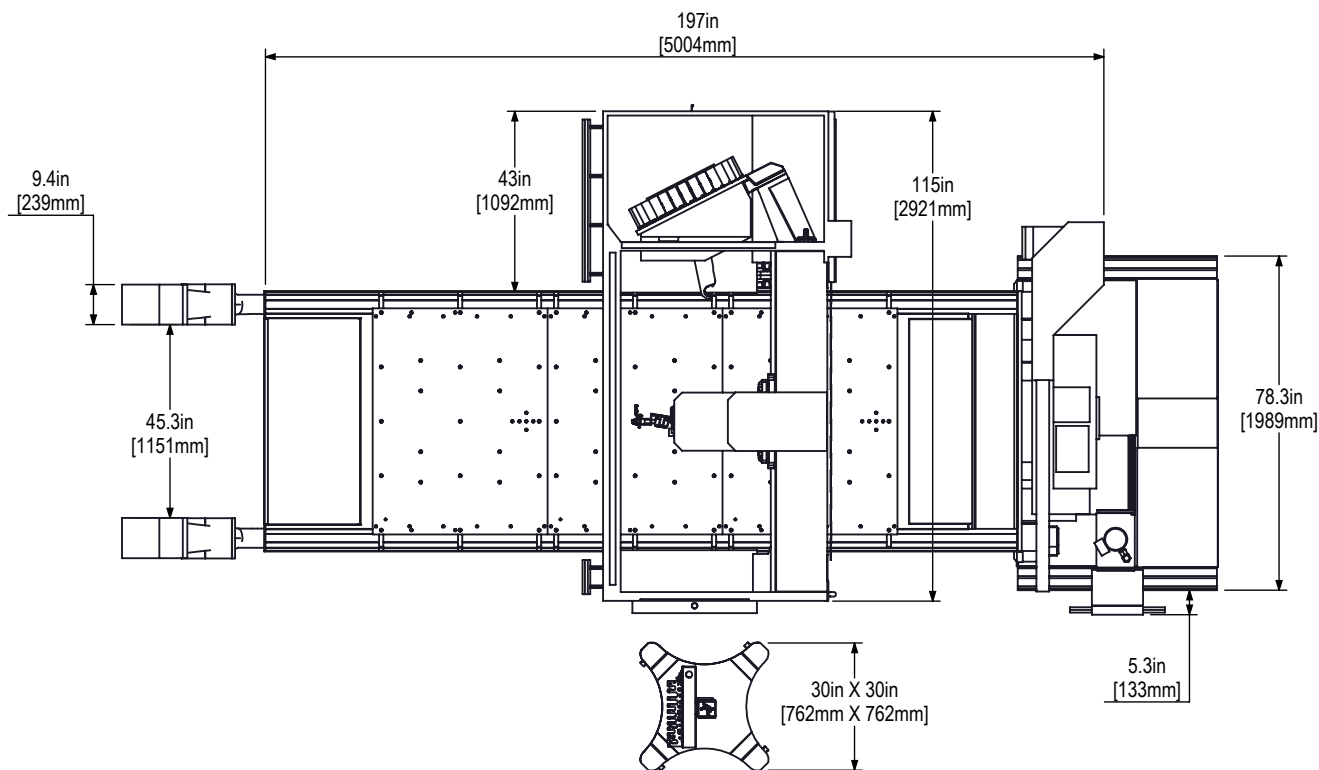
DIMENSIONS GIVEN ARE OFF OF THE PALLET AND WITHOUT LEVELING FEET

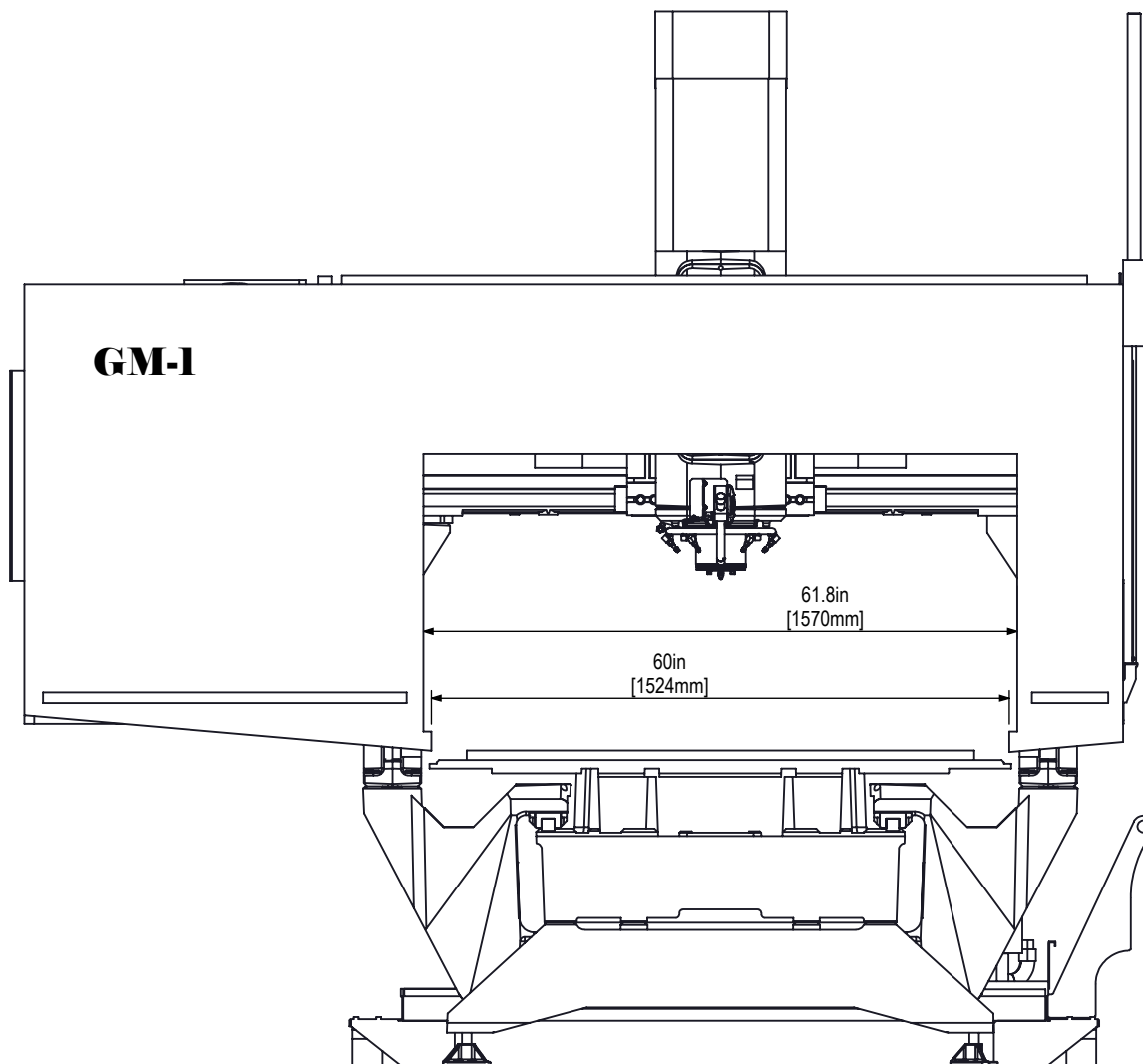


OPERATOR VIEW



TOP VIEW

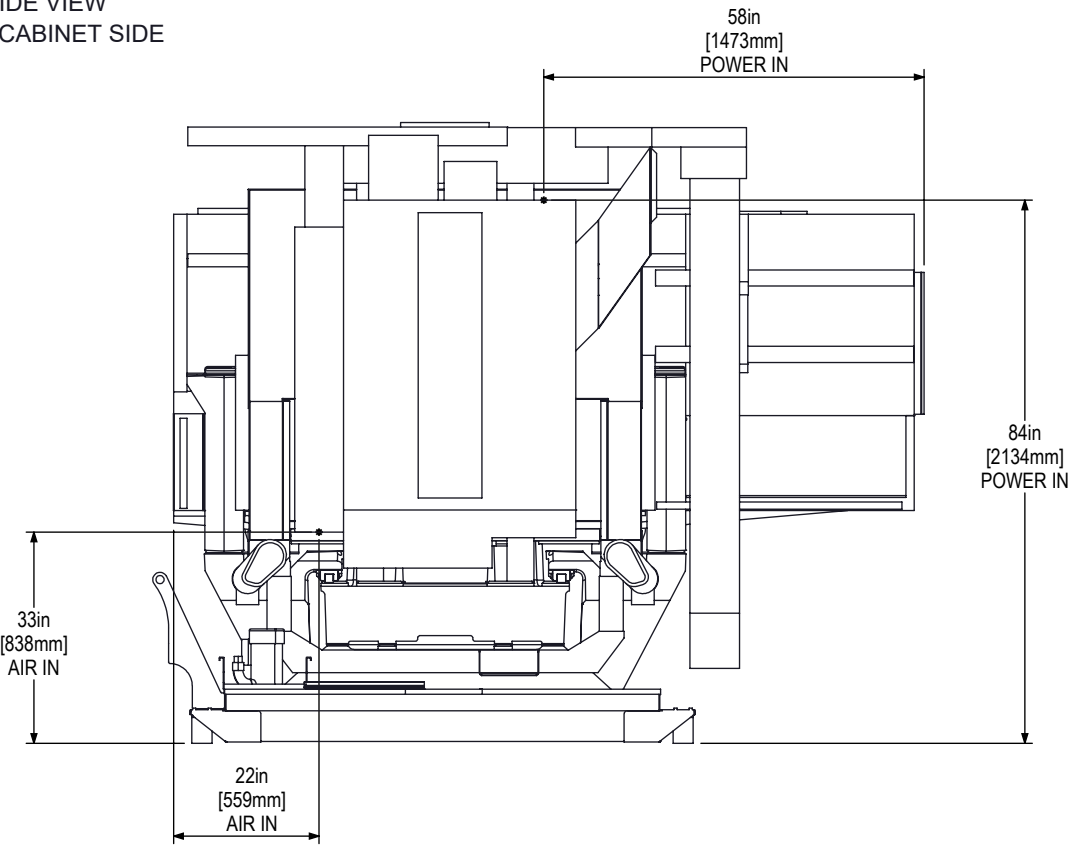




IF THE PART IS RAISED 2.5 INCHES (63.5MM) FROM THE  
TABLE TOP, A PART MEASURING 61.8 INCHES (1570mm)  
WIDE, MAY BE CLEARED THRU THE COLUMNS.

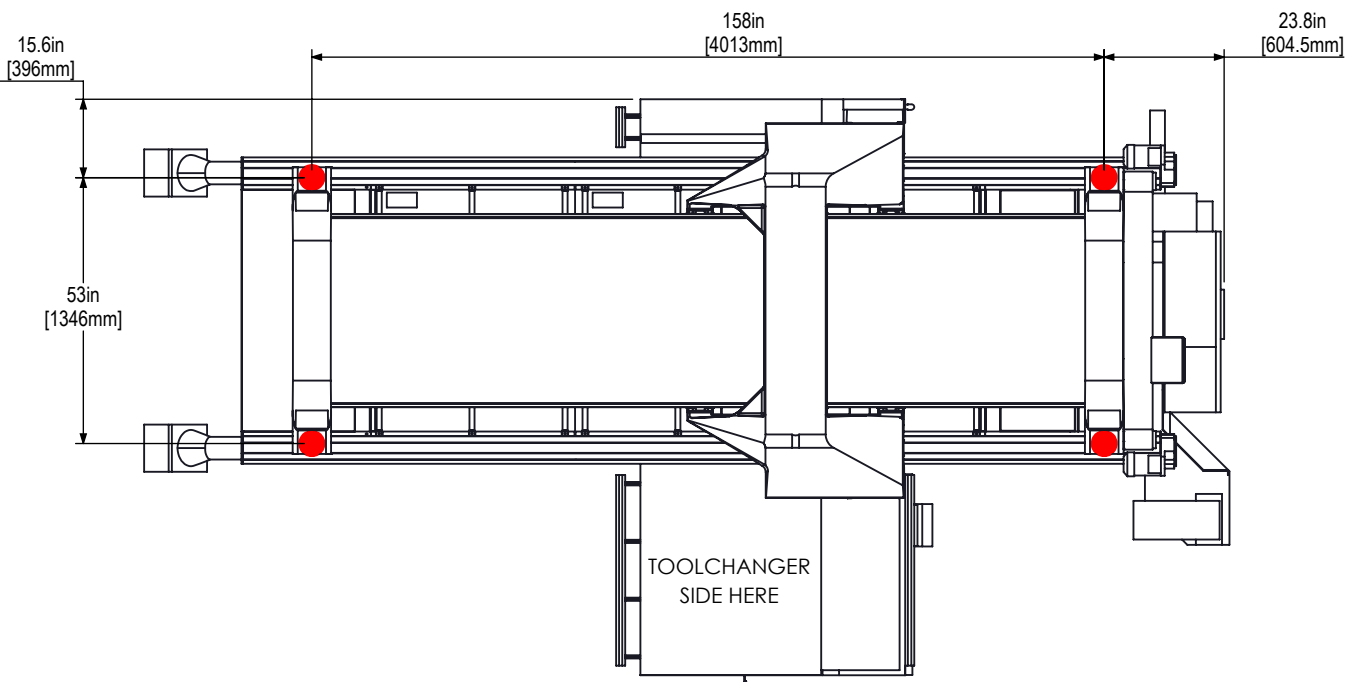


RIGHT SIDE VIEW  
ELECTRICAL CABINET SIDE



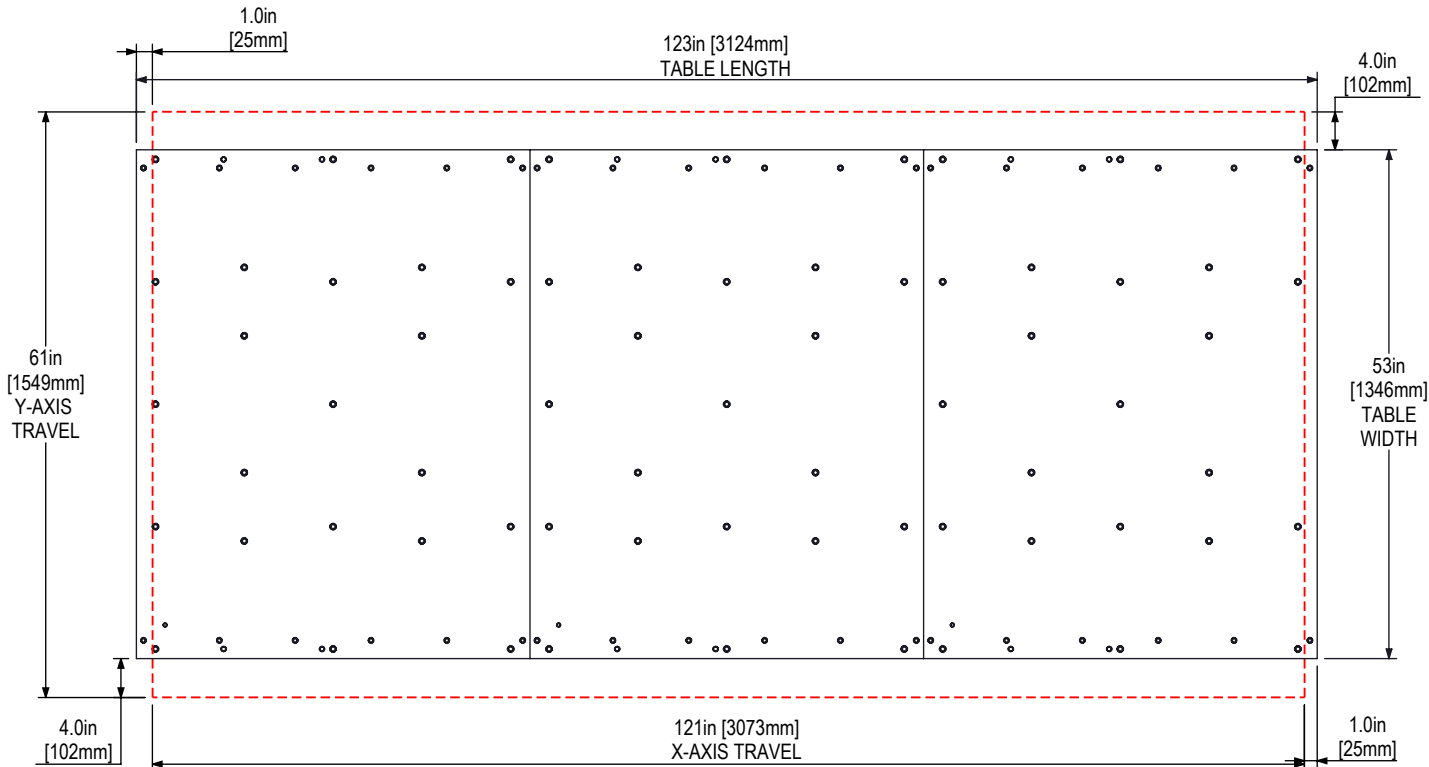
MACHINE MUST BE PLACED ON A SINGLE CONTINUOUS CONCRETE SLAB. SLAB MUST EXTEND 12in [305mm] BEYOND LEVELING PAD LOCATIONS IN ALL DIRECTIONS

BOTTOM VIEW - ANCHORING NOT REQUIRED



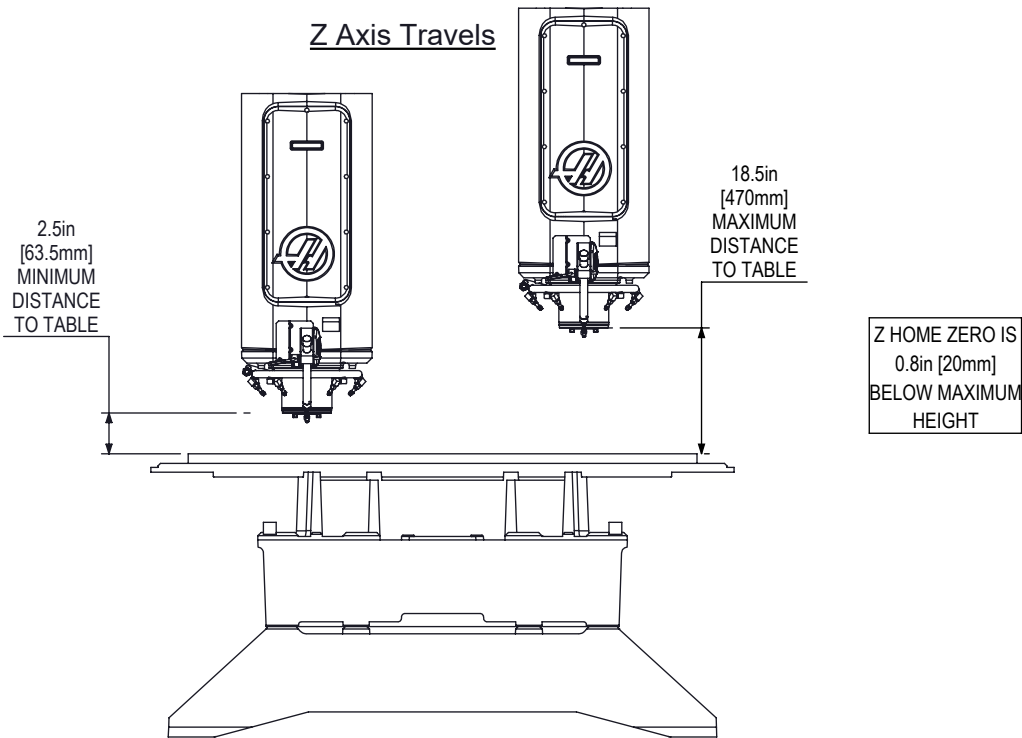


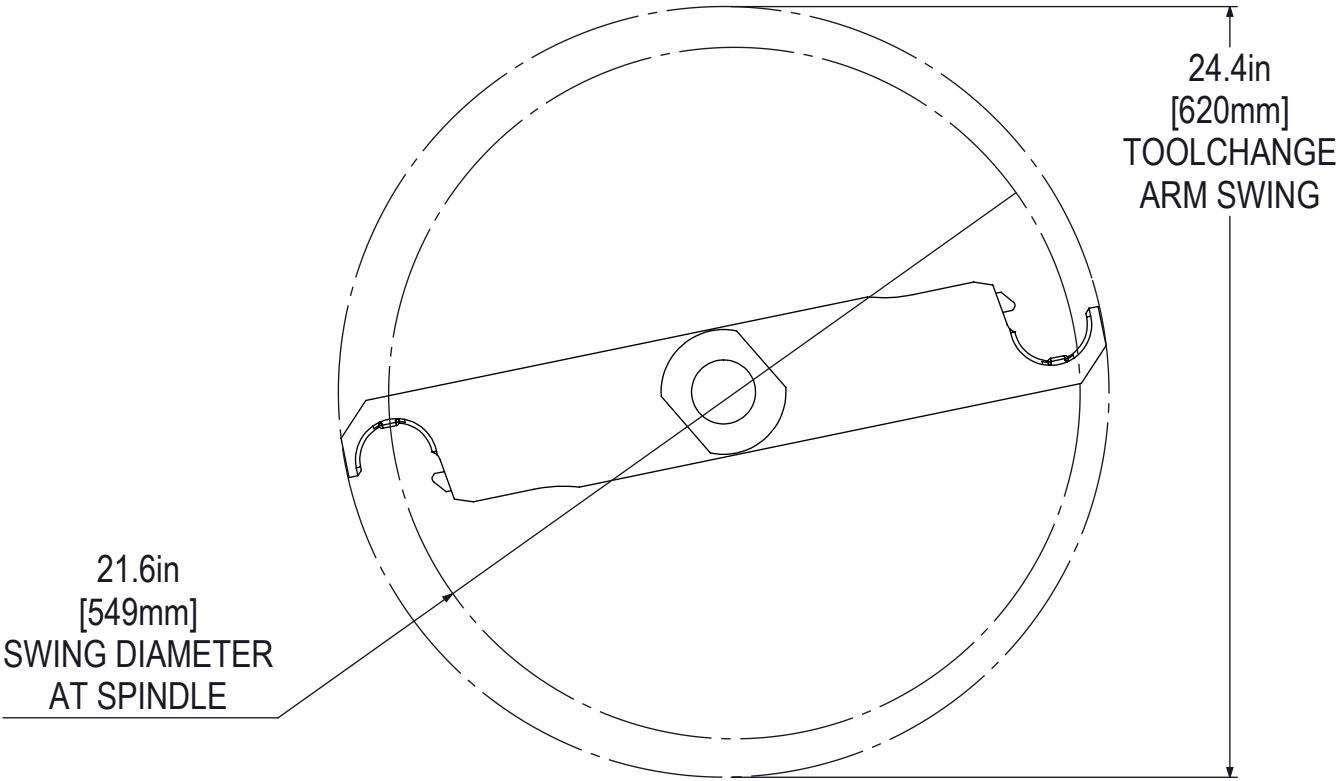
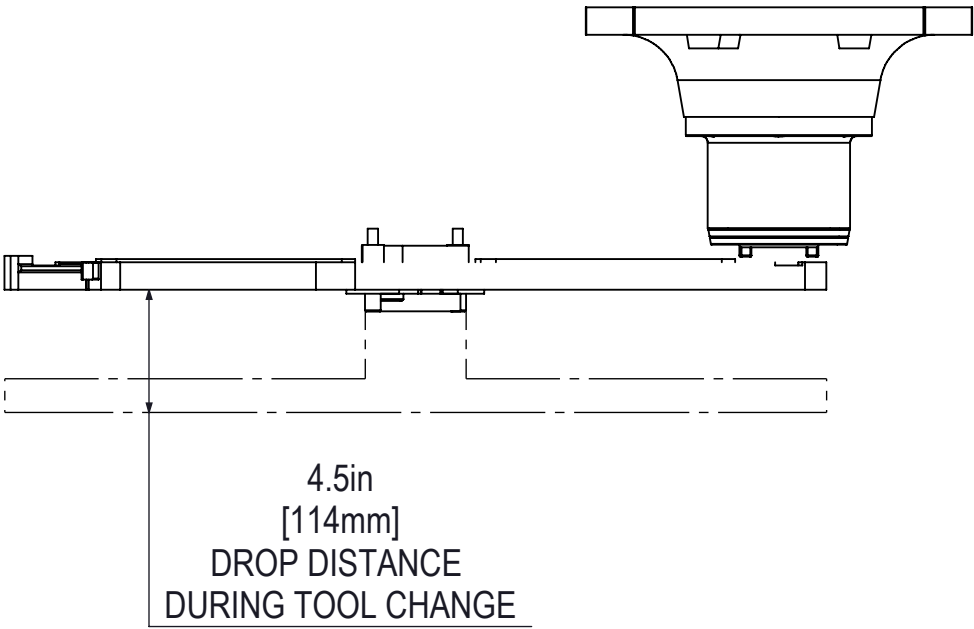
X & Y Axis Clearance



X AND Y HOME ZERO IS BOTTOM RIGHT CORNER OF TRAVEL BOX

Z Axis Travels





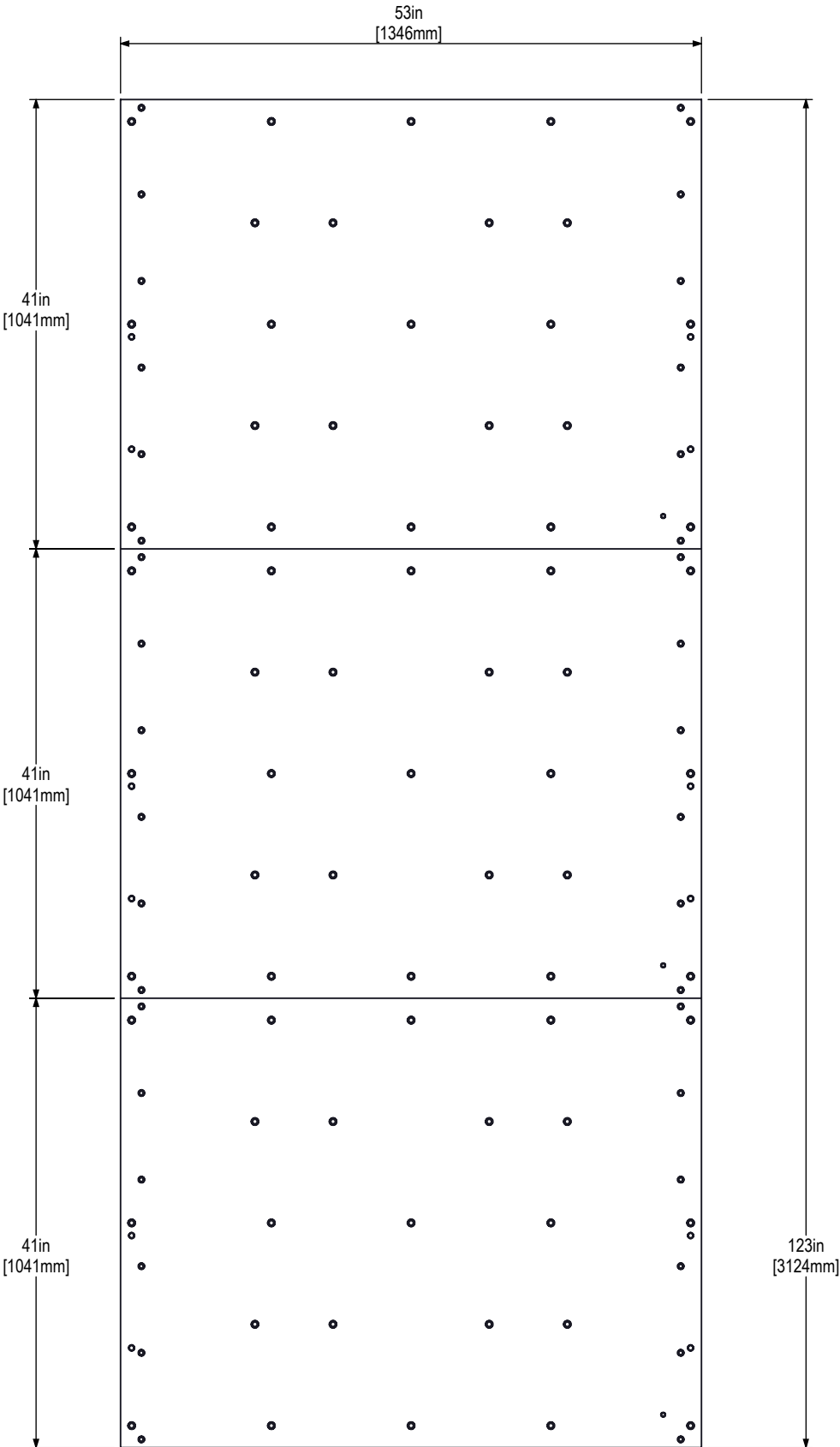


TABLE HAS 3  
SECTIONS TOTAL

TABLE THICKNESS  
1in [25.4mm]

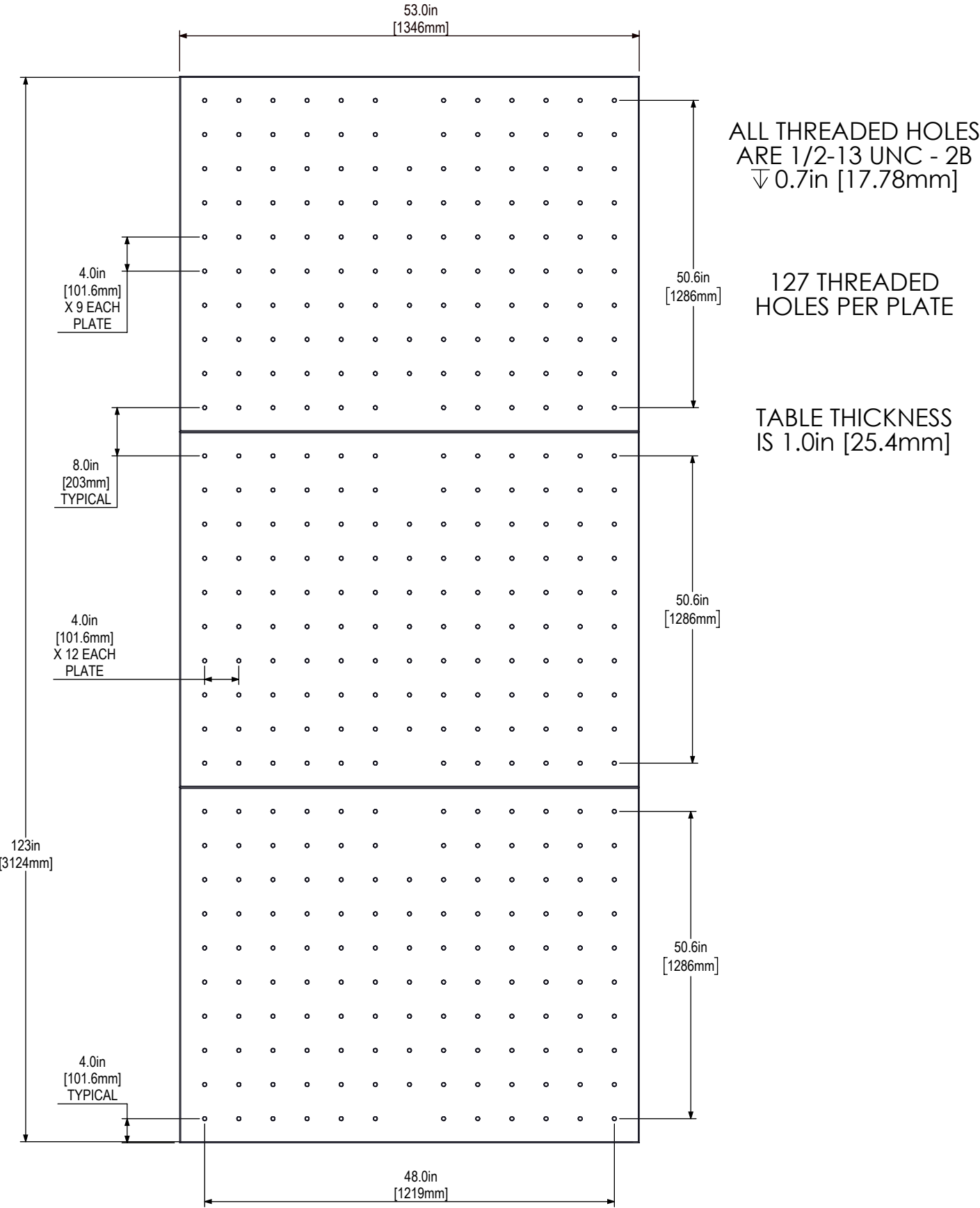
DRILL AND TAP  
AS NEEDED FOR  
CUSTOM  
WORKHOLDING

**DO NOT  
DRILL THRU**

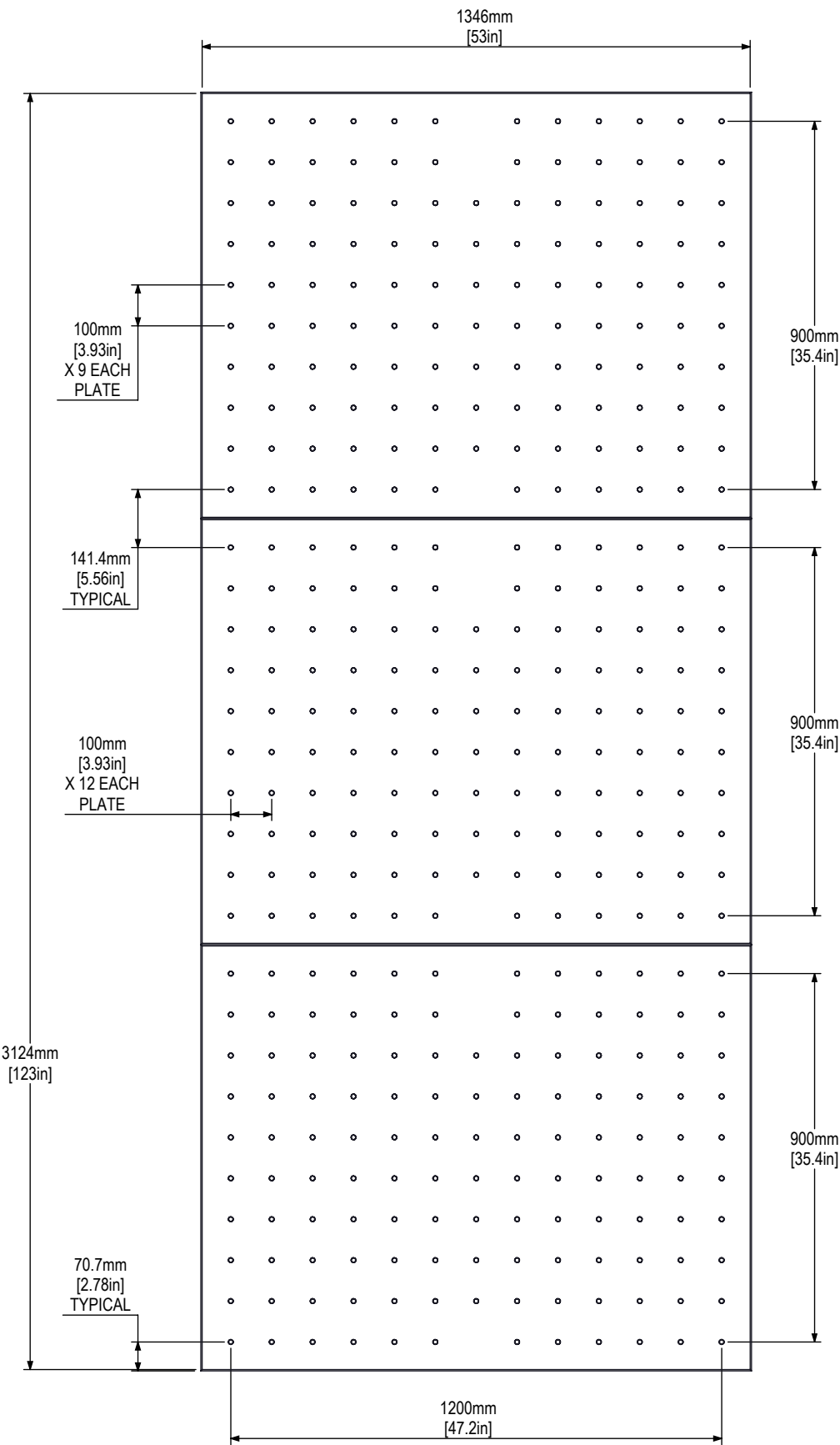
THERE ARE NO  
HOLE LOCATION  
LIMITATIONS

EXISTING HOLES  
ARE NOT AVAILABLE  
FOR WORKHOLDING





All dimensions based on stackup of sheetmetal, subject to variation of 1/2" ( 13 mm) Due to continual product improvements, dimensions are subject to change without notice



ALL THREADED HOLES  
ARE M12 X 1.75 - 6H  
17.78mm [0.70in]

127 THREADED  
HOLES PER PLATE

TABLE THICKNESS  
IS 25.4mm [1.0in]