

## BMT65 Live Drive Inspection Report

<b>Technician</b>		<b>Cell#</b>	
<b>Serial Number</b>		<b>Date</b>	
<b>Model</b>			
<b>Live Drive RPM</b>	4k      6k		
<b>1. What Alarm is being generated</b>			
<b>2. When does the alarm/symptom occur?</b>	Start up    Shutdown    running for some time    cutting		
<b>3. Is the Alarm resettable?</b>	Yes      No		
<b>4. Other - Describe the issue:</b>			
<b>Mandatory Troubleshooting</b>			
<b>5. Has a crash occurred?</b>	Yes	No	
<b>6. Is Servo overload alarm in the alarm history?</b>	Yes	No	
<b>7. Is the turret operating correctly?</b>	Yes	No	
<b>8. Has the Live Drive been physically damaged?</b>	Yes	No	
<b>9a. Is there any visible damage on the Live Drive output shaft?</b>	Yes	No	
<b>9b. Is there any visible damage on the Live Tooling?</b>	Yes	No	
<b>10. What is the total thickness of Shim Stock installed?</b>			
<b>11. Has the Live Tool Drive alignment been verified? (NTE 0.0020" TIR)</b>			
<b>12. Has a Vibration Displacement Test and Velocity Test been done? Attach graphs to Haas Service App.</b>	Yes	No	
<b>13. What is the value of LT-Axis Spindle Orient? (Parameter 10.082 or 32.085)</b>	10.082	32.085	
<b>Notes/Observations:</b>			
<p>Attach this report, an error report, and any relevant documentation to a service notification in the Haas Service App.</p> <p>Answer these questions in the notes section</p>			