2. What is the latest software version on the HMI? 3. Has the AI Calibration procedure been performed on the Saw? 4. Has the AI Calibration procedure been performed on the Saw after updating software? 5. Are the sensors free of chips or any kind of debris? 6. Is the saw filled with 16 gallons of ISO 46 or ISO 32 oil? 7. Is the oil level in the sight glass at least 75% full? 8. Are both sight glasses leaking either oil or coolant? 9. Has the bandsaw been leveled according to the service manual? 10. Has the extended bed been properly leveled as outlined in the service manual? 11. When powering on is the machine phased correctly? 12. Have the breakers been tripped showing the green indicator? 13. Is the PLC switch set to RUN instead of STOP? 14. Is the hydraulic fan running? 15. Is the red indicator light on the side of the machine show that the machine is holding pressure when	Haas Automatic Bandsaw 3232 - Troubleshooting Checklist					
Required Information  1. Describe the issue:  2. At the time of the issue, were any alarms generated?  3. Attach a video/image of the issue to SAP  Mandatory Troubleshooting  1. Is the bandsaw up to date with the software found on HBC?  2. What is the latest software version on the HMI?  3. Has the Al Calibration procedure been performed on the Saw?  4. Has the Al Calibration procedure been performed on the Saw after updating software?  5. Are the sensors free of chips or any kind of debris?  5. Are the sensors free of chips or any kind of debris?  6. Is the saw filled with 16 gallons of ISO 46 or ISO 32 oil?  7. Is the oil level in the sight glass at least 75% full?  8. Are both sight glasses leaking either oil or coolant?  9. Has the bandsaw been leveled according to the service manual?  10. Has the extended bed been properly leveled as outlined in the service manual?  11. When powering on is the machine phased correctly?  12. Have the breakers been tripped showing the green indicator?  13. Is the PLC switch set to RUN instead of STOP?  14. Is the hydraulic fan running?  15. Is the hydraulic fan running?  16. Do the three gauges on the side of the fan glowing?  17. Are all three gauges reading within their specified operating ranges?  18. Is the black knob on the blade tensioner set to TIGHT?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?  19. Is the band saw blade gauge within its specified operating range?	Technician		Cell#			
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	19. Is the band saw blade gauge within its specified operating range?			Yes	No	
22. Has the VFD been checked for the correct wiring and parameters?  Yes  No	21. Before running any parts has the bandsaw been filled with coolant?			Yes	No	
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