

Processor PCB Inspection Report

Technician		Cell#			
Serial Number		Date			
Model					
Machine Configured and connected to:					
Wired Network					
Wireless Network					
HaasDrop					
Haas Connect					
Remote View					
Why is the PCB being replaced?					
1a. What alarms are generated?		1b. Does the alarm reset?			
1c. When does the Alarm occur?					
2. What is the software version at the time of the alarm?					
2a. Have you update the machine to the latest SW version?					
2b. If frozen upon power up, have you cycle power?					
3. Other - Describe the issue:					
Mandatory Troubleshooting					
4a. Inspect and reseat the cables at the following connectors					
J12	J2	J14	J9	J7	J3
4b. All Encoder cables have ferrite filters installed					
5. Have you Inspect and reseat all current command cables for servo amplifiers and Vector Drive					
6. Power the machine Up and measure the Low Voltage Supply levels at connector J3					
5Vdc		12vdc		-12Vdc	
7. Record the readings from the following gauges as displayed in the Diagnostics page					
Vibration		AC Line Voltage		Electronics Temperature	
8. Was an error report sent to Haas Service?					
9. For Finish issues, has all fixturing and tooling been inspected by an applications technician?					
10. Have you cycle power with the USB stick and Network cable disconnected?					
Notes/Observations:					

Attach this report, an error report, and any relevant documentation to a service notification in the Haas Service App.