

Processor PCB Inspection Report

Technician		Cell#	
Serial Number		Date	
Model			

Machine Configured and connected to:

Wired Network	
Wireless Network	
HaasDrop	
Haas Connect	
Remote View	

Why is the PCBbeing replaced?

1a. What alarms are generated?	1b. Does the alarm reset?
1c. When does the Alarm occur?	
2. What is the software version at the time of the alarm?	
2a. Have you update the machine to the latest SW version?	
2b. If frozen upon power up, have you cycle power?	

3. Other - Describe the issue:

Mandatory Troubleshooting

4a. Inspect and reseal the cables at the following connectors					
<i>J12</i>	<i>J2</i>	<i>J14</i>	<i>J9</i>	<i>J7</i>	<i>J3</i>
4b. All Encoder cables have ferrite filters installed					
5. Have you Inspect and reseal all current command cables for servo amplifiers and Vector Drive					
6. Power the machine Up and measure the Low Voltage Supply levels at connector J3					
<i>5Vdc</i>	<i>12vdc</i>	<i>-12Vdc</i>			
7. Record the readings from the following gauges as displayed in the Diagnostics page					
<i>Vibration</i>	<i>AC Line Voltage</i>	<i>Electronics Temperature</i>			
8. Was an error report sent to Haas Service?					
9. For Finish issues, has all fixturing and tooling been inspected by an applications technician?					
10. Have you cycle power with the USB stick and Network cable disconnected?					

Notes/Observations:

Attach this report, an error report, and any relevent documentation to a service notification in the Haas Service App.