Processor PCB Inspection Report

Technician		**Cell#**	
Machine Serial Number		**Date**	
Model		**PCB Serial Number**	

Machine Configured and connected to:

Wired Network	☐
Wireless Network	☐
HaasDrop	☐
Haas Connect	☐
Remote View	☐

Why is the PCBbeing replaced?

1a. What alarms are generated?		**1b.** Does the alarm reset?	Yes☐ No☐
1c. When does the Alarm occur?			
2. What is the software version at the time of the alarm?			
2a. Have you update the machine to the latest SW version?	Yes☐ No☐		
2b. If frozen upon power up, have you cycle power?	Yes☐ No☐		

3. Other - Describe the issue:

Mandatory Troubleshooting

4a. Inspect and reseat the cables at the following connectors

J12	*J2*	*J14*	*J9*	*J7*	*J3*
☐	☐	☐	☐	☐	☐

4b. Do all Encoder cables have ferrite filters installed?	Yes☐ No☐
5. Have you inspected and reseat all current command cables for servo amplifiers and Vector Drive?	Yes☐ No☐

6. Power the machine Up and measure the Low Voltage Supply levels at connector J3

5Vdc	*12vdc*	*-12Vdc*
V	V	V

7. Record the readings from the following gauges as displayed on the Diagnostics page

Vibration	*AC Line Voltage*	*Electronics Temperature*
g	%	F☐ C☐

8. Was an error report sent to Haas Service?	Yes☐ No☐
9. For Finish issues, has all fixturing and tooling been inspected by an applications technician?	Yes☐ No☐
10. Have you cycle power with the USB stick and Network cable disconnected?	Yes☐ No☐
11. What is the voltage of the coin battery?	V
12. If the coin battery was replaced, was the machine left on for at least four hours?	Yes☐ No☐

Notes/Observations:

Attach this report, an error report, and any relevent documentation to a service notification in the Haas Service App.