

Processor PCB Inspection Report

Technician		Cell#	
Machine Serial Number		Date	
Model		PCB Serial Number	

Machine Configured and connected to:

Wired Network	
Wireless Network	
HaasDrop	
Haas Connect	
Remote View	

Why is the PCB being replaced?

1a. What alarms are generated?		1b. Does the alarm reset?	Yes	No
1c. When does the Alarm occur?				
2. What is the software version at the time of the alarm?				
2a. Have you update the machine to the latest SW version?	Yes	No		
2b. If frozen upon power up, have you cycle power?	Yes	No		

3. Other - Describe the issue:

Mandatory Troubleshooting

4a. Inspect and reseal the cables at the following connectors					
<i>J12</i>	<i>J2</i>	<i>J14</i>	<i>J9</i>	<i>J7</i>	<i>J3</i>
4b. Do all Encoder cables have ferrite filters installed?					Yes No
5. Have you inspected and reseal all current command cables for servo amplifiers and Vector Drive?					Yes No
6. Power the machine Up and measure the Low Voltage Supply levels at connector J3					
<i>5Vdc</i>	<i>12vdc</i>	<i>-12Vdc</i>			
V	V	V			
7. Record the readings from the following gauges as displayed on the Diagnostics page					
<i>Vibration</i>	<i>AC Line Voltage</i>	<i>Electronics Temperature</i>			
g	%	F C			
8. Was an error report sent to Haas Service?					Yes No
9. For Finish issues, has all fixturing and tooling been inspected by an applications technician?					Yes No
10. Have you cycle power with the USB stick and Network cable disconnected?					Yes No
11. What is the voltage of the coin battery?					V
12. If the coin battery was replaced, was the machine left on for at least four hours?					Yes No

Notes/Observations:

Attach this report, an error report, and any relevant documentation to a service notification in the Haas Service App.