

Processor PCB Inspection Report

Technician		Cell#	
Machine Serial Number		Date	
Model		PCB Serial Number	
Machine Configured and connected to:			
Wired Network			
Wireless Network			
HaasDrop			
Haas Connect			
Remote View			
Why is the PCB being replaced?			
1a. What alarms are generated?		1b. Does the alarm reset?	Yes No
1c. When does the Alarm occur?			
2. What is the software version at the time of the alarm?			
2a. Have you update the machine to the latest SW version?	Yes No		
2b. If frozen upon power up, have you cycle power?	Yes No		
3. Other - Describe the issue:			
Mandatory Troubleshooting			
4a. Inspect and reseal the cables at the following connectors			
J12	J2	J14	J3
4b. Do all Encoder cables have ferrite filters installed?			Yes No
5. Have you inspected and reseal all current command cables for servo amplifiers and Vector Drive?			Yes No
6. Power the machine Up and measure the Low Voltage Supply levels at connector J3			
5Vdc	12vdc	-12Vdc	
V	V	V	
7. Record the readings from the following gauges as displayed on the Diagnostics page			
Vibration	AC Line Voltage	Electronics Temperature	
g	%	F C	
8. Was an error report sent to Haas Service?			Yes No
9. For Finish issues, has all fixturing and tooling been inspected by an applications technician?			Yes No
10. Have you cycle power with the USB stick and Network cable disconnected?			Yes No
11. What is the voltage of the coin battery?			V
12. If the coin battery was replaced, was the machine left on for at least four hours?			Yes No
Notes/Observations:			
Attach this report, an error report, and any relevant documentation to a service notification in the Haas Service App.			