Return to HAAS

RMA Number:

Customer data	1	Product data
Customer Name	Family Product (ES / HS	.]
edited by	Serial Number	
Date	Model Machine	
s <u>ÿ</u> Street	Machine Serial Number	
\$ £		
ຂຸ້ອີ້ ZIP Code/City ເຂື້ອ	Machine operating Hours	
E Country	Product operating Hours	
Phone	Main Operating rpm	
E-Mail	Number of shift	1 /Shift 2/Shift 3/Shift
OEM Customer	Tools balanced	☐Yes ☐ No Value
Technican	Operating mainly with inte	rnal coolant lubricant? Yes No
	Operating manny with mite	Steel Cast Iron Aluminium
Product removal date Collision	Customer's range of parts	
Transport damage Yes No		OEM at final Customer
	Initial product start-up	
Return from Technical Assistance Production		Others:
Priority Machine Down Standard Agreed	Serial number of replaced	Nr.:
Return type Warranty Payment	product	Date:
Repair Type		
Detailed error description / provided components	/ Claim:	
Nho		
Who	dy carried out, attachments):	
Who	dy carried out, attachments): he applicable error descrip	tions:
Who	dy carried out, attachments): he applicable error descrip d monitoring system	tions: Geometry
What When Why Additional information (technical interventions alread Check and tag t Electric and connections motor breakdown nower connection (cable carrier damage	dy carried out, attachments): he applicable error description monitoring system d position encoder signal failure	tions: Geometry ☐ runout failure plane (value)
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Tool clamping system problems with clamping/unclamping geometry of tool holder hydraulic oil / pneumatic leakage cone cleaning air defective clamping defective / function restricted Bearing and sealing sealing air / purge air defective bearing overheating °C: Oil-air lubrication / grease defective proximity piston m temperat bearing temperat with tamping with clamping piston m temperat vibration Body / Hou surface of Cooling lub oil-air lubrication / grease defective	the applicable error descriped monitoring system descriped monitoring system descriped monitoring cable carrier damage of switch / analogic sensor defect onitoring of release unit defective the monitoring of motor defective monitoring of motor defective emperature monitoring defective a sensor failure sing cal damage quality issues ricant supply cooling lubricant supply failure	tions: Geometry runout failure plane (value) runout failure taper (value) axial play (value) offset Where value positioning error value positioning error value vibration front mm/sec RMS vibration back mm/sec RMS
power connection / cable carrier damage power connection proximity problems with clamping/unclamping piston m geometry of tool holder temperat hydraulic oil / pneumatic leakage bearing toone cleaning air defective vibration clamping defective / function restricted Body / Hour Bearing and sealing mechanic sealing air / purge air defective surface of cooling lub cooling roduct cooling product cooling roduct	the applicable error descriped monitoring system descriped monitoring system descriped monitoring cable carrier damage of switch / analogic sensor defect on itoring of release unit defective the monitoring of motor defective emperature monitoring defective emperature monitoring defective a sensor failure sing cal damage quality issues ricant supply cooling lubricant supply failure oling lubricant supply failure	tions: Geometry runout failure plane (value) runout failure taper (value) axial play (value) offset Where value offset Where value value offset Where value positioning error value positioning error value vibration front mm/sec RMS vibration back mm/sec RMS
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