G65 P9995 Tool Probe Macro Call

Ex: G65 P9995 A0.0 B3.0 C3.0 T1.0 E4.0 D3.0 K0.2

(T) Var. **(B) Var.** **(E) Var.** **(D) Var.** **(K) Var.** **(I) Var.** **(C) Var.**

Offsets

Tool | Work

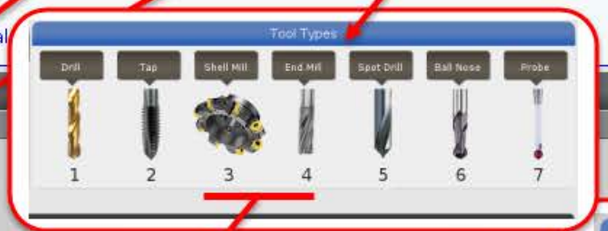
Active Tool: 2

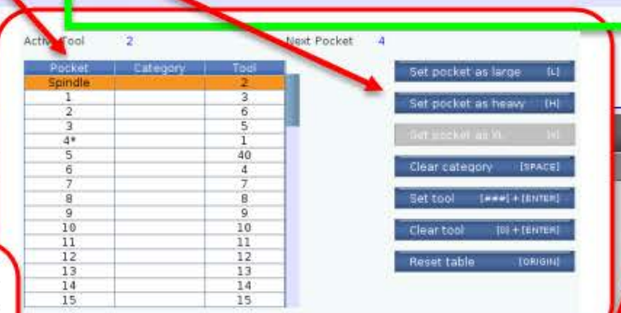
Tool Offset	Length Geometry	H(Length) Wear	Diameter Geometry	Diameter Wear	Coolant Position	Flutes	Actual Diameter	Tool Type	Tool Material	Tool Pocket	Categor	Approximate Length	Approximate Diameter	Edge Measure Height	Tool Tolerance	Probe Type
1	5.0000	0.	0.	0.	2	2	0.	Shell Mill	Carbide	4	*	4.0000	0.2000	0.	0.	3-Len & Dia
2 Spindle	0.	0.	0.	0.	2	2	0.	End Mill	User	Spindle		4.0000	0.5000	0.1000	0.	1-L Rotatng
3	0.	0.	0.	0.		2	0.	None	User	1		0.	0.	0.	0.	None
4	0.	0.	0.	0.		2	0.	End Mill	User	6		4.0000	0.2500	0.	0.	1-L Rotatng
5	0.	0.	0.	0.		2	0.	None	User	3		0.	0.	0.	0.	None
6	0.	0.	0.	0.		2	0.	None	User	2				0.	0.	None
7	0.	0.	0.	0.		2	0.	None	User	7				0.		None
8	0.			0.		2	0.	None	User	8						None
9	0.			0.		2	0.	None	User	9						None
10	0.			0.		2	0.	None	User	10						None
11	0.			0.	11	2	0.	None	User	11						None
12	0.	0.	0.	0.	12	2	0.	None	User	12						None
13	0.	0.	0.	0.	13	2	0.	None	User	13						None
14	0.	0.	0.	0.	14	2	0.	None	User	14						None
15	0.	0.	0.	0.	15	2	0.	None	User	15					0.	None
16	0.	0.	0.	0.	16	2	0.	None	User	16	Heavy			0.	0.	None
17	0.	0.	0.	0.	17	2	0.	None	User	17		0.	0.	0.	0.	None
18	0.	0.	0.	0.	18	2	0.	None	User	18		0.	0.	0.	0.	None

Set by Probe

Enter A Value

TOOL OFFSET MEAS Tool Offset Measure | F1 Set Value | ENTER Add To Val





Spindle

Main Spindle

STOP

Overrides

Feed: 100%
Spindle: 100%
Rapid: 100%

Spindle Speed: 0 RPM
Spindle Load: 0.0 KW
Surface Speed: 0 FPM
Chip Load: 0.00000
Feed Rate: 0.0000
Active Feed: 0.0000

Spindle Load(%) 0%

Setup | Power Save

Selected The Type Of Probing To Be Performed:
0 - No tool probing to be performed.
1 - Length probing (Rotating).
2 - Length probing (Non- Rotating).
3 - Length and Diameter probing (Rotating).

If 1,2,5,6 or 7, always probes along tool centerline for length

If 3 or 4, it shifts tool, probing at the tool's edge, for Probe Types 1 and 3

(A) Var.

A0.0 = Probe selected tool
A1.0 = Probe selected tool manually
A2.0 = Probe selected tool for breakage

If (4) "Probe All Tools" selected, it probes all tools with a Probe Type other than "None"

TIP OF THE DAY