



000006 (G98 G99 CLEARANCE)  
(TIGHTER CLEARANCE PLANES)

```
M06 T1
M03 S3000
G54 G00 G90 X0 Y0
G43 H01 Z2.
```

```
Z2.
G81 X1. Y0 R0.1 Z-1. F50. G98
X3. G99
X5. R-0.9 Z-2.
X7. G98
G80 G00 Z2.
```

M30

TITLE:		
Canned Cycle G98/G99 Clearance Planes		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:2	WEIGHT: \$PRPSHEET:{Weight}	