

# LATHE MONTHLY MAINTENANCE CHECKLIST

*This document provides a list of tasks that are recommended to be completed on a monthly basis to ensure the proper maintenance and performance of a HAAS lathe can be achieved.*

## Monthly Lathe Maintenance Tasks:

- ☐ Inspect coolant lines for chips and clogs. If present, clear lines.
- ☐ Clear off chips on waycovers and check for damage to sheet metal and wipers. Spray a light coat of rust preventative and spread evenly.
- ☐ Grease tailstock. Use one full pump of *Mobil SHC 460*.
- ☐ Check hydraulic fluid level and check for leaks. Refill if necessary.
- ☐ Check the spindle lubrication tank level. Refill if necessary.
- ☐ Clean vector drive air filter.
- ☐ Dredge and check cleanliness of the coolant tank.
- ☐ (*Machines with Zerk Fittings*) Lubricate ballscrews and linear guides using 2 full strokes of *Mobil Grease XHP 222* at each fitting.
- ☐ (*Barfeeders*) Apply one pump of *Mobil Grease XHP 222* to the zerk fitting on the linear guide. Lightly apply grease to pads and slots of the transfer tray.

*For more service and maintenance related questions and content, visit*

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