



Intertek  
9700845

ETL LISTED  
CONFORMS TO  
NFPA STD 79  
UL STD 508  
UL SUBJECT 2011  
CERTIFIED TO  
CSA STD C22.2 NO. 73

LATHE MODEL

ST-15

HAAS AUTOMATION, INC. OXNARD, CA. 93030

SERIAL NUMBER.....

3123741

DATE OF MFG.....

02/2022

VOLTAGE.....

440

PHASE.....

3

HERTZ.....

50/60

FULL LOAD.....

20

AMPS

LARGEST LOAD.....

10

AMPS

SHORT CIRCUIT INTERRUPTING CAPACITY - 10,000 AMPS

WIRING DIAGRAM.....

36

0034

SHORT CIRCUIT CURRENT - 5,000 AMPS RMS SYMMETRICAL

ARC FLASH RATING: 208 - 240VAC MODELS HRC-1,  
360-480VAC MODELS HRC-2

NEMA TYPE 2 ENCLOSURE - FOR INDOOR USE ONLY.  
OVER CURRENT PROTECTION PROVIDED  
AT MACHINE SUPPLY TERMINALS.

MADE IN USA  
P/N 29-10048C REV. A

CE  
EAC  
UK  
CA









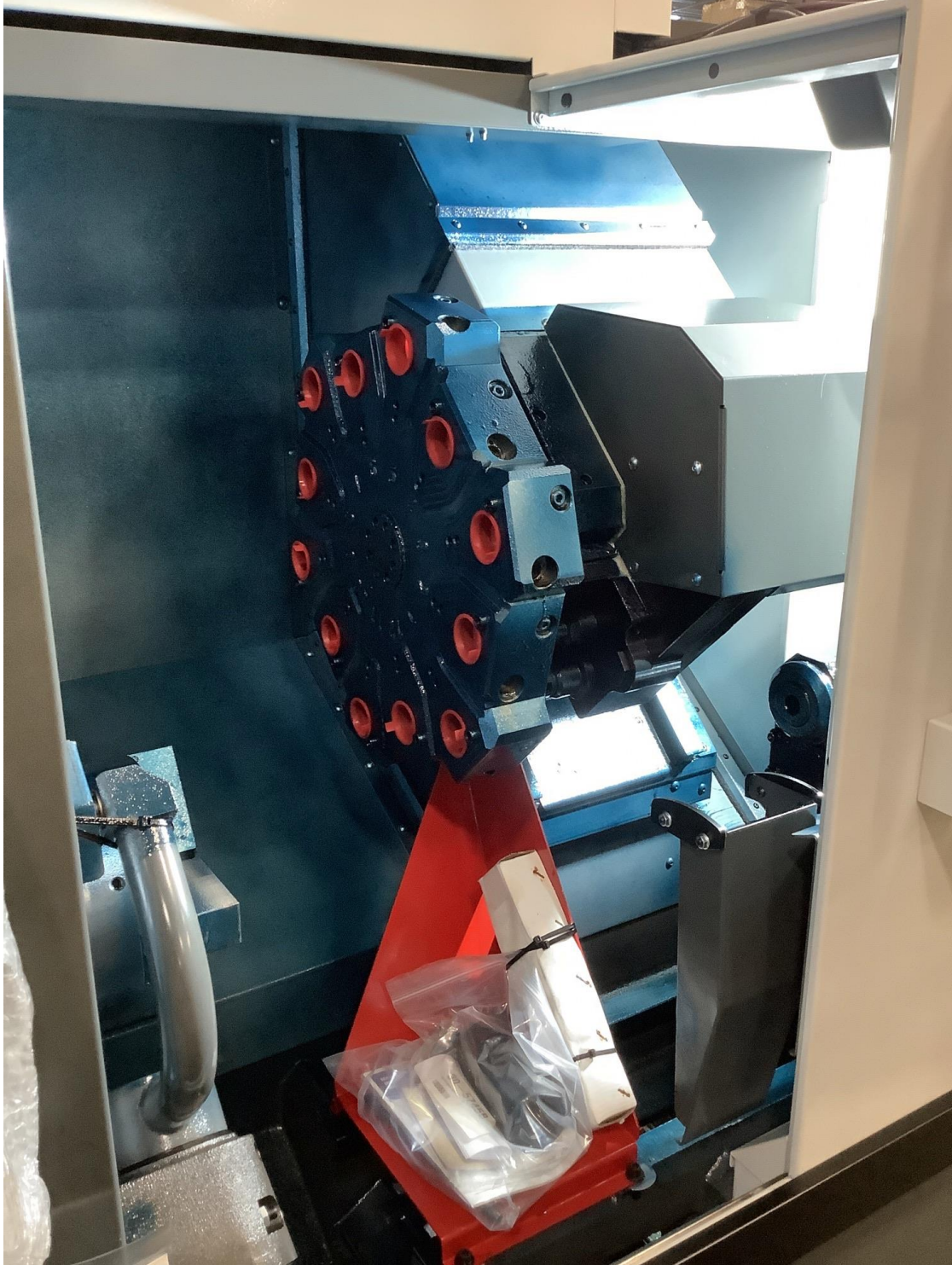




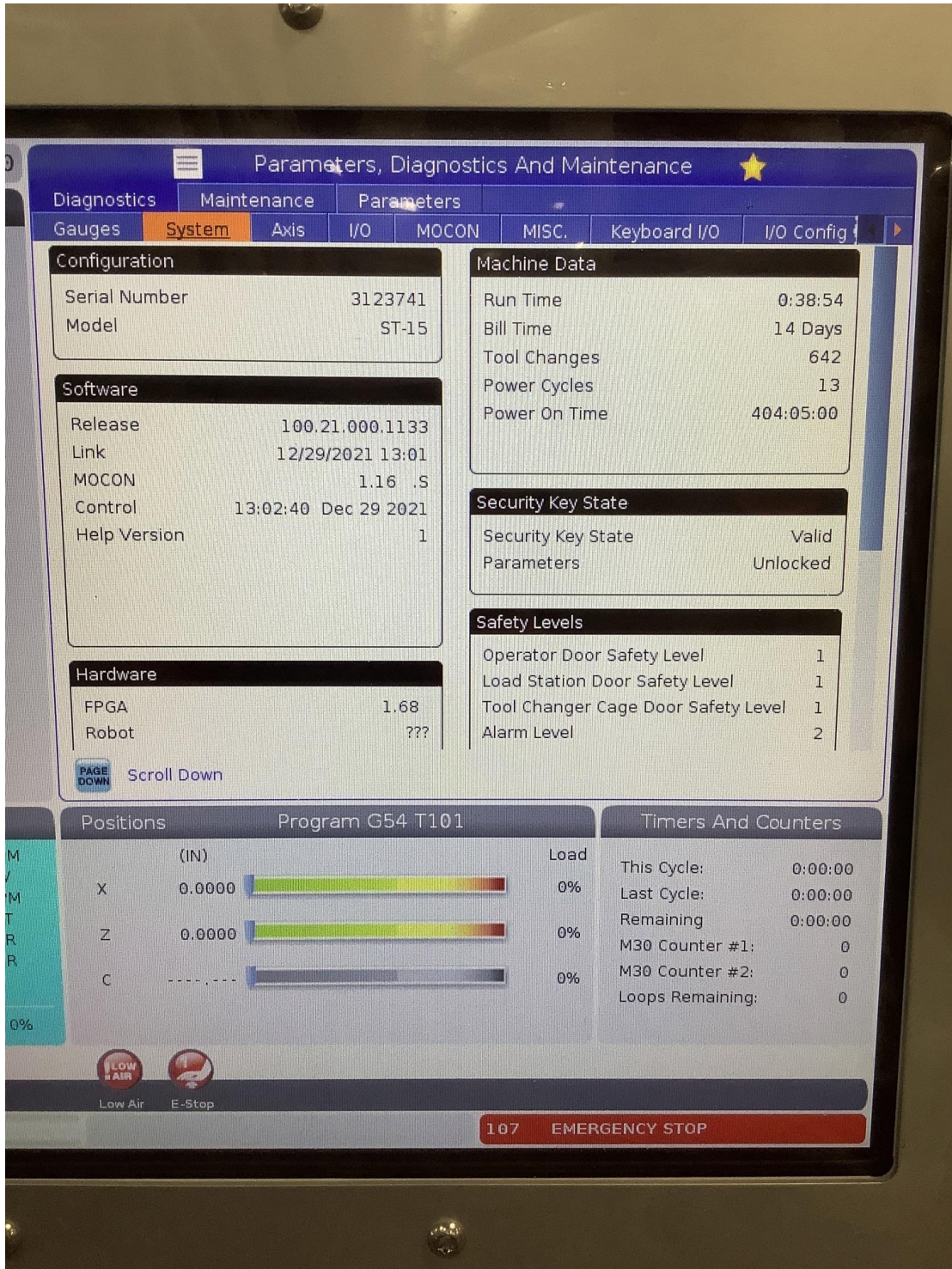














Parameters, Diagnostics And Maintenance

Diagnosics Maintenance Parameters

Features Factory Patches Configuration Compensation Activation

Search **F1**

	Feature	Status	Date:
<input type="checkbox"/>	Machine	Feature Disabled	Remaining 14 Days 23 hrs
<input checked="" type="checkbox"/>	Macros	Purchased	Acquired 02-2-70
<input type="checkbox"/>	Rotation And Scaling	Tryout Available	
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acquired 02-2-70
<input type="checkbox"/>	TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Media Display	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Max Memory: 1GB	Purchased	Acquired 02-2-70
<input type="checkbox"/>	Wireless Networking	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	High Pressure Coolant	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Max Spindle Speed: 4000 RPM	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Max Sub Spindle Speed: 0 RPM	Purchased	Acquired 02-2-70
<input checked="" type="checkbox"/>	Max LT Spindle Speed: 6000 RPM	Purchased	Acquired 02-2-70

\*Tryout time is only updated while Feature is enabled.

**ENTER** Turn On/Off Feature      **F4** Purchase Feature With Entered Activation Code.

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Positions Program G54 T101

	(IN)	Load
X	0.0000	0%
Z	0.0000	0%
C	-----	0%

Timers And Counters

This Cycle:	0:00:00
Last Cycle:	0:00:00
Remaining	0:00:00
M30 Counter #1:	0
M30 Counter #2:	0
Loops Remaining:	0

Low Air E-Stop

107 EMERGENCY STOP



