















Parameters, Diagnostics and Maintenance

Diagnostics Maintenance Parameters

Features Factory Patches Configuration Compensation Activation

Search **F1**

	Feature	Status	Date:
<input type="checkbox"/>	Machine	Feature Disabled	Remaining 9 Days 19 hrs
<input checked="" type="checkbox"/>	Macros	Purchased	Acquired 02-5-24
<input type="checkbox"/>	Rotation And Scaling	Tryout Available	
<input checked="" type="checkbox"/>	Rigid Tapping	Purchased	Acquired 02-5-24
<input type="checkbox"/>	TCPC and DWO	Tryout Available	
<input checked="" type="checkbox"/>	M19 Spindle Orient	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	VPS Editing	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	Media Display	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	Max Memory: 1GB	Purchased	Acquired 02-5-24
<input type="checkbox"/>	Wireless Networking	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	Compensation Tables	Purchased	Acquired 02-5-24
<input type="checkbox"/>	High Pressure Coolant	Feature Disabled	Purchase Required
<input checked="" type="checkbox"/>	Max Spindle Speed: 6000 RPM	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	Max Sub Spindle Speed: 0 RPM	Purchased	Acquired 02-5-24
<input checked="" type="checkbox"/>	Max LT Spindle Speed: 4000 RPM	Purchased	Acquired 02-5-24

*Tryout time is only updated while Feature is enabled.

ENTER Turn On/Off Feature **F4** Purchase Feature With Entered Activation Code.

Positions Program G54 T101 Timers And Counters

	(IN)	Load		
X	-7.8706	0%	This Cycle:	0:00:00
Y	0.0001	0%	Last Cycle:	0:00:00
Z	-2.4800	0%	Remaining	0:00:00
C	-----	0%	M30 Counter #1:	0
			M30 Counter #2:	0
			Loops Remaining:	0

Low Air E-Stop Low Coolant

107 EMERGENCY STOP

